



Inspiring – TFL Colour Trends

» Spring-Summer 2023



TFL – Great chemicals. Excellent advice.

Comfort is naturally a priority, but we want to go back to having fun with clothes and accessories accompanying new glam looks, thus, colour-colour-colour as well as prints-prints-prints. We will lead with gamer's bait, the trend merging the world of video-games with fashion.

"Skin" – the new acronym from the incredibly popular video game Fortnite – is a way to adopt an entirely new look. It encapsulates the many ways fashion and gaming influence each other and helps us to introduce our skin trends:

Bon Ton Rock Skin: Every imaginable form of pearlescent gloss, pearly nappas and iridescent pearl finishes on kidskin prints and calfskin with micro-deerskin grain and real ostrich.

Dégradé pearlescent leathers, pearly mixed with fluorescent finishes, antique pearlescent looks with brush-off waxes, and hand-padded pearly leathers.

Silk Touch Skin: A silky voile handle for nappa that drapes like a fabric, and a satin handle for supple, rubbery calf leather sides. A grosgrain handle for milled leathers with brilliant sleek satiny tops. A crêpe de chine handle for napped finishes on buffed leathers. A taffeta handle for all embossed and boarded leathers or subtle geometric micro designs, which are then finished with a patent look.

Renewable Skin: we are working with renewable chemistry, biodegradable enzymes and proteins in wet-end, resins and fatliquors from renewable sources in finishing, in order to reinterpret even classic articles under a "Bio" concept. Leather that really appeals to vegetable-tanning fans will be the perfect stage on which to present this "Marvel" in all its glory, redesigning vegetable-tanned leather, illuminating it with new light.

Nubuck Skin: The elephant grain makes its presence felt on nubuck surfaces, adorable to the touch and translucent, making it the perfect surface when travelling for either business or pleasure.

THEMES:

- Rocket Pearls
- Great Ivory
- Marine Jellyfish
- The Iconoclastic



TARGET:

- Leather barracuda women jacket with pockets totally covered with micro leather hand made flowers in soft perelize nappa.
- Soft macro kelly bag in impregnated soft metallic nappa with American studs and rhine stones.
- Deconstructed light weight travel back – pack with multiple zips and fringes.



Rocket Pearls

↑ **AURORA** TPX 13-0650

↑ **ARIEL** TPX 16-2124

↑ **JASMINE** TPX 17-1350

↑ **MULAN** TPX 14-4522



Rocket Pearls

Drum	1,20 %	SELLA® Fast Yellow 4GL
Finishing	0,50	RODA® Lite Blue 07
	1,70	RODA® Lite Ochre 07
	0,05	RODA® Lite Brown Orange 07
	98,30	RODA® Lite Lemon 07

↑ AURORA TPX 13-0650

Drum	2,00 %	SELLA® Fast Red RTN
	0,30 %	SELLA® Fast Red 2B
Finishing	90,00	RODA® Lite White 07
	5,00	RODA® Lite Red 07
	5,00	RODA® Lite Blue 07

↑ ARIEL TPX 16-2124

Drum	0,50 %	SELLA® Fast Yellow R
	3,50 %	SELLA® Fast Orange A
Finishing	2,50	RODA® Lite White 07
	20,00	RODA® Lite Orange 07
	50,00	RODA® Lite Yellow 07
	50,00	RODA® Lite Lemon 07

↑ JASMINE TPX 17-1350

Drum	2,00 %	SELLA® Fast Torquoise 2BL
Finishing	80,00	RODA® Lite White 07
	15,00	RODA® Lite Blue 07
	0,05	RODA® Lite Brown Orange 07
	2,40	RODA® Lite Lemon 07

↑ MULAN TPX 14-4522

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



TARGET:

- A unisex blazer made from soft bovine nubuck faded around the edge stitched with slightly worn vegetable-tanned nappa inserts and lining printed with designs of agaves and tropical leaves.
- Topstitched supersoft lambskin sandals featuring recycled cotton padding and wedges multi-layered with regenerated leather, polyurethane foam from renewable sources and cork.
- A maxi scratchproof nappa bag featuring a micro crochet-look design and contrasting pockets with an overprinted logo, framed by a metal zip trimmed with leather ribbons.

↑ **THAR** TPX 14-4201

↑ **GIBSON** TPX 13-3801

↑ **SONORA** TPX 15-6114

↑ **KALAHARI** TPX 17-1312

Drum	2,00 %	SELLASOL® TN-FF liq.
	0,01 %	SELLA® Fast Red RTN
	0,50 %	SELLA® Fast Grey C-LL
Finishing	98,90	RODA® Lite White 07
	0,60	RODA® Lite Black SH
	3,00	RODA® Lite Blue 07
	0,50	RODA® Lite Brown Violet 07

↑ THAR TPX 14-4201

Drum	2,00 %	SELLASOL® TN-FF liq.
	0,50 %	SELLA® Fast Beige A
	0,15 %	SELLA® Fast Redbrown A
Finishing	98,80	RODA® Lite White 07
	0,30	RODA® Lite Black SH
	0,50	RODA® Lite Yellow 07
	0,45	RODA® Lite Brown Red 07

↑ GIBSON TPX 13-3801

Drum	0,10 %	SELLA® Fast Yellow 4GL
	0,20 %	SELLA® Fast Green GM
Finishing	80,40	RODA® Lite White 07
	0,50	RODA® Lite Black SH
	5,00	RODA® Lite Blue 07
	18,15	RODA® Lite Lemon 07

↑ SONORA TPX 15-6114

Drum	2,00 %	SELLA® Fast Darkbrown A
	0,70 %	SELLA® Fast Green A
	0,20 %	SELLA® Fast Black A
Finishing	70,40	RODA® Lite White 07
	3,80	RODA® Lite Black SH
	21,00	RODA® Lite Ochre 07
	4,80	RODA® Lite Orange 07

↑ KALAHARI TPX 17-1312

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

Marine Jellyfish



TARGET:

- Show Chelsea boots in patent leather and chain belts in brass.
- Slim female briefcase – baguette in super soft patent lambskin leather and tech – fabrics with micro designed suede trimmings.
- Perforated patent calf – side leather for derby lace – up with hand aged finishing.



Marine Jellyfish

↑ **GUPPY** TPX 15-5425

↑ **TILAPIA** TPX 14-0756

↑ **NEON** TPX 16-4725

↑ **PLATY** TPX 17-3936



Marine Jellyfish

Drum	1,00 %	SELLASOL® TN-FF liq.v
	0,50 %	SELLA® Fast Green 2GB
Finishing	90,00	RODA® Lite White 07
	6,00	RODA® Lite Blue 07
	7,00	RODA® Lite Lemon 07

↑ GUPPY TPX 15-5425

Drum	2,50 %	SELLA® Fast Yellow 4GL
	0,40 %	SELLA® Fast Yellow R
Finishing	0,05	RODA® Lite Black SH
	1,50	RODA® Lite Ochre 07
	0,40	RODA® Lite Yellow 07
	98,20	RODA® Lite Lemon 07

↑ TILAPIA TPG 14-0756

Drum	1,00 %	SELLASOL® TN-FF liq.
	3,00 %	SELLA® Fast Turquoise 2BL
Finishing	80,00	RODA® Lite White 07
	20,00	RODA® Lite Blue 07
	7,00	RODA® Lite Lemon 07

↑ NEON TPX 16-4725

Drum	1,20 %	SELLA® Fast Blue A
	0,15 %	SELLA® Fast Bordeaux A
Finishing	81,05	RODA® Lite White 07
	68,00	RODA® Lite Blue 07
	0,60	RODA® Lite Ochre 07
	11,60	RODA® Lite Fuchsia 07

↑ PLATY TPX 17-3936

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

The Iconoclastic



TARGET:

- Slim comfort fit skirt in nappa stretch and cufflinks belt in vegetal suede and agate.
- Elegant oversized trucker cap with printed leather peak and mesh reptile panels.
- Sculptured macro bag in soft nappa totally plated and resin applications for Logo.

↑ **BERTIN** TPX 14-1220

↑ **TAFFETA** TPX 16-0928

↑ **ANTOINETTE** TPX 16-1529

↑ **SATIN** TPX 15-1511



The Iconoclastic

Drum	0,10 %	SELLA® Fast Bordeaux RVN
	0,70 %	SELLA® Star Copper
Finishing	83,40	RODA® Lite White 07
	11,00	RODA® Lite Brown Orange 07
	2,10	RODA® Lite Violet 07
	3,50	RODA® Lite Orange 07

↑ BERTIN TPX 14-1220

Drum	0,50 %	SELLA® Star Tobacco
	0,10 %	SELLA® Star Havanna
Finishing	60,70	RODA® Lite White 07
	7,00	RODA® Lite Blue 07
	30,00	RODA® Lite Brown Orange 07
	3,10	RODA® Lite Orange 07

↑ TAFFETA TPX 16-0928

Drum	3,40 %	SELLASET® Red H
	0,90 %	SELLASET® Yellow H
Finishing	80,00	RODA® Lite White 07
	10,20	RODA® Lite Yellow 07
	5,10	RODA® Lite Red 07
	4,70	RODA® Lite Orange 07

↑ ANTOINETTE TPX 16-1529

Drum	1,60 %	SELLA® Fast Brown HE-M
	0,05 %	SELLA® Fast Red A
Finishing	85,60	RODA® Lite White 07
	1,10	RODA® Lite Black SH
	6,90	RODA® Lite Brown Orange 07
	6,40	RODA® Lite Orange 07

↑ SATIN TPX 15-1511

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Calfskin, lambskin, bovine leathers and even crocodile leathers are converted into tempting things with charming finishes and a definite discernment for appearances and weights that reflect in the softness of the leathers and the aptly chosen chemicals used to ennoble them. We now would like to invite you to close your eyes and imagine that you are back in all those wonderful places reminding you of your childhood, your loved ones or holidays... This may be:

- By the pool: aluminum loungers covered by soft scratchproof nappa mats that are weather resistant and never fade.
- On the veranda: crocodile-print calfskin mixes with pebbled grains in an interwoven interplay, creating pictorial geometric patterns with pigmented topcoats applied by hand to enhance the colours, reflect the sunlight and showcase skilled artisans' meticulous handiwork and craftsmanship.
- Romantic lighting: lampshades atop leather rods, reminiscent of pick-up-sticks or the steam-bent wood on luxuriously curvy "Thonet-esque" chairs, are woven with strips of buffed bovine leathers and leather strands as shiny as silk.
- Botanic art: flowerpots and planters made from tanning industry waste that dissolve into the soil when you no longer want them, so they can become one with the fresh new buds.
- The soft vintage look: wet-white calfskin and buffalo hides, so soft and light their surfaces can be buffed, creating subtle marble-like effects that go perfectly with napped cushions made with ultrafine sandwich-dyed splits.
- Rocking: lie back and rock in cosy hammocks made from water-repellent, stainproof nubuck-Lycra so stretchy it moulds into every imaginable position to create a heavenly cocoon effect.
- Reassuring natural green: vegetable-tanned full-grain calfskin lightly etched with kidskin grain for tabletops that can fold away into wooden paneling to show off their reversable side finished with a crinkly nappa effect.
- Smart-privacy: cushions embossed with reptile designs and paisley motifs, created by ultrafine transparent pigments applied with a roller, are places of pure pleasure for comfy chats that match marvelously with mega milled full-grain bovine leather sofas featuring edged stitching.
- Back for brunch: surfaces as sleek and smooth as surfboards transformed into macro serving dishes that are so shiny and vellum-like, they look like plate glass polished to a sheen with natural waxes and polyurethanes so glossy and fine they hardly leave a trace on the surface.

THEMES:

- Psychedelic Paisley
- Green Revolution

Psychedelic Paisley



TARGET:

- Gaming chair in printing full grain bovine leather with double tone effects on the surface and recycling plastic details on armrest.
- Secretary wooden desk with leather folding parts with paisley design details and stiched suede profiles.
- Jamboree full vegetal chair with a mobile cushion for the back, covered in soft printed nappa.



↑ **RUBELLI** TPX 19-3921

↑ **AVIGDOR** TPX 11-4202

↑ **MORRIS** TPX 14-1064

↑ **SANDERSON** TPX 18-1754



Psychedelic Paisley

Drum	3,00 %	SELLA® Fast Navy A
	1,00 %	SELLA® Fast Black HBR Conc
Finishing	0,05	RODA® Lite Black SH
	90,00	RODA® Lite Blue 07
	15,00	RODA® Lite Brown Orange 07
	8,0,05	RODA® Lite Fuchsia 07

↑ RUBELLI TPX 19-3921

Drum	4,00 %	SELLA® FIN White T
	0,01 %	SELLA® Fast Beige AR
Finishing	99,80	RODA® Lite White 07
	3,00	RODA® Lite Blue 07
	0,10	RODA® Lite Yellow 07
	0,05	RODA® Lite Brown Red 07

↑ AVIGDOR TPX 11-4202

Drum	3,50 %	SELLA® Fast Yellow R
	0,30 %	SELLA® Fast Orange A
Finishing	1,45	RODA® Lite Ochre 07
	3,80	RODA® Lite Brown Orange 07
	9,90	RODA® Lite Yellow 07
	84,9	RODA® Lite Lemon 07

↑ MORRIS TPX 14-1064

Drum	1,00 %	SELLA® Fast Scarlet L
	3,00 %	SELLA® Fast Red RTN
Finishing	7,00	RODA® Lite White 07
	2,00	RODA® Lite Blue 07
	82,70	RODA® Lite Fuchsia 07
	10,00	RODA® Lite Yellow 07

↑ SANDERSON TPX 18-1754

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



TARGET:

- A marble-look nubuck sofa in pastel shades with recycled and recyclable polyethylene frame and padding.
- A vegetable-tanned leather screen with a stainless steel frame and central panels featuring nappa topstitched in the style of woven matelassé.
- An armchair created with an aluminium frame covered with impregnated full grain calfskin overprinted with a basketweave design and finished around the edges with leather lacing dyed in a contrasting colour.



Green Revolution

↑ **GINESTRA** TPX 15-0751

↑ **SEQUOIA** TPX 17-1336

↑ **HOODA** TPX 18-1031

↑ **STERLIZIA** TPX 15-1150



Green Revolution

Drum	1,00 %	SELLA® Fast Yellow 4GL
	4,00 %	SELLA® Fast Yellow R
Finishing	0,05	RODA® Lite Black SH
	6,25	RODA® Lite Ochre 07
	5,30	RODA® Lite Brown Orange 07
	88,50	RODA® Lite Lemon 07

↑ GINESTRA TPX 15-0751

Drum	0,50 %	SELLA® Star Tobacco
	2,20 %	SELLA® Star Copper
Finishing	36,10	RODA® Lite White 07
	5,00	RODA® Lite Blue 07
	34,40	RODA® Lite Yellow 07
	28,30	RODA® Lite Orange 07

↑ SEQUOIA TPX 17-1336

Drum	3,00 %	SELLA® Star Tobacco
	0,50 %	SELLA® Fast Bordeaux RVN
Finishing	5,70	RODA® Lite Black SH
	41,08	RODA® Lite Ochre 07
	19,60	RODA® Lite Yellow 07
	33,00	RODA® Lite Orange 07

↑ HOODIA TPX 18-1031

Drum	3,20 %	SELLA® Fast Yellow R
	0,70 %	SELLA® Fast Orange A
Finishing	7,00	RODA® Lite White 07
	65,00	RODA® Lite Brown Orange 07
	23,00	RODA® Lite Yellow 07
	5,00	RODA® Lite Orange 07

↑ STERLIZIA TPX 15-1150

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