

**Wet End - Process Formulation (RETAN)**

Copy of N°30 SUBURBIA we.xlsx

Date:

july 2025

Technician:

Volterrani

Company: TFL**Type of Leather:** Shoe Upper & Leather Goods**Trial - N°:****Aim of Trial:** art 30 SUBURBIA**Color:**

15-1316

Piece count:

8

Project - N°:**Substance:**

1,2+

Material: calf wb**Weight:****% refer to:** shaved weight**Drum - N°:**

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	40°C			
		0,30		BORRON ADN				
		1,00		acido formico			30'	
								drain
		100,00		water	40°C			
		3,00		TANNESCO FC			30'	
		1,00		CORIPOL® DX-1202				
		5,00		RETINGAN RLF			30'	
		4,00		BLANCOROL RC				
		4,00		CHROMOSAL B			120'	automatic overnight
								morningPH=3,7 drain
		150,00		water	30°C			
		3,00		SELLASOL® NG-I LIQ				
		1,00		sodium formate			30'	
		0,30		sodium bicarbonate				
		6,00		BAIYTIGAN AR			40'	PH=4,8/5
								drain wash
		80,00		water	30°C			
		1,00		MAGNOPAL DP			5'	
		5,00		RETINGAN® R7-IN			30'	
		5,00		LEVOTAN RP				
		15,00		TANIGAN FAO				
		3,00		RETINGAN RLF				
		1,00		BAYKANOL® RT			60'	
		100,00		water	50°C			
		0,50		formic acid			30'	drain, wash
		100,00		water	50°C			
		3,00		CORIPOL® DX-1202				
		3,00		CORIPOL® EF-N				
		3,00		LEVOTAN HPP			60'	
		1,00		formic acid			20'	drain

Mechanical Operation:

set out, vacuum 200" 40°C

Process Information:**Running Time:**

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical