

Wet End - Process Formulation (RETAN)



Copy of N°9 MARTENS we.xlsx

Date: june 2025
Technician: Volterrani

Company: TFL
Type of Leather: Shoe Upper & Leather Goods
Aim of Trial: art 9 Martens
Project - N°:
Material: calf wb小牛蓝皮
% refer to: shaved weight

Trial - N°:
Color: 13-5414
Piece count: 8
Substance: 1,1 mm
Weight:
Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water水	40°C			
		1,00		Formic acid甲酸				
		0,50		BORRON® ADN			30'	Drain控水
		100,00		Water水	40°C			
		3,00		TANNESCO® FC			30'	
		6,00		RETINGAN® LFC			30'	
		6,00		chromosal B			120'	automatic overnight自动过夜
								次日morning PH=3,8 drain控水
		150,00		Water水	30°C			
		3,00		SELLASOL® NG-A LIQ				
		1,00		sodium formate甲酸钠			30'	
		0,30		sodium bicarbonate小苏打				
		2,00		CORIPOL® SFC NEW				
		2,00		LEVOTAN® L			40'	PH=4,8 Drain wash控水水洗
		100,00		Water水	20°C			
		4,00		RETINGAN® R7			30'	
		5,00		LEVOTAN® RP				
		3,00		RETINGAN® LFC				
		2,00		TANIGAN® SR				
		15,00		TANIGAN® BNO LIQ			30'	
		5,00		BAYTIGAN® AR			60'	
		100,00		Water水	50°C			
		1,00		Formic acid甲酸			30'	Drain wash控水水洗
		100,00		Water水	50°C			
		5,00		LEVOTAN® HPP				
		5,00		CORIPOL® SFC NEW				
		0,50		BORRON® SAF-A			60'	
		1,00		Formic acid甲酸			20'	pH<4 drain控水

Mechanical Operation:

set out, vacuum 200" 40°C
伸展，真空40度200秒

Process Information:

Running Time:

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical