



Wet End - Process Formulation (RETAN)

Copy of N°7 GRAMMY we.xlsx

Date:

Technician:

Company: TFL

Type of Leather: Shoe Upper & Leather Goods

Aim of Trial: N° 7 GRAMMY WP

Project - N°:

Material: WET-BLUE NBT 蓝皮

% refer to: SHAVED WEIGHT 削匀重

Score:

Select Score

Trial - N°:

Color:

TPX 15-3930

Piece count:

8

Substance:

1,30 mm

Weight:

27,000 kg

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00	54,000	Water水	35			
		0,50	0,135	Formic acid甲酸		10	40	pH: 3,3
Drain控水								
		100,00	27,000	Water水	35			
		2,00	0,540	BLANCOROL® RC				
		2,00	0,540	chromosal B			120	pH:3,8/4,0
	+	4,00	1,080	SELLASOL® NG-A LIQ				
		2,00	0,540	sodium formate甲酸钠			30	
		0,80	0,216	sodium bicarbonate小苏打				
		2,00	0,540	LEVOTAN® L				
	+	2,00	0,540	MAGNOPAL® DP		3	90	AON pH; 5,0/5,5
Drain控水								
		200,00	54,000	Water水	30		10	
Drain控水								
		50,00	13,500	Water水	30			
	+	6,00	1,620	LEUKOTAN™ 1093		3		
		3,00	0,810	LEVOTAN® L			30	
	+	10,00	2,700	TANIGAN® FAO LIQ				
		8,00	2,160	VEGTAN® M				
		4,00	1,080	LEVOTAN® RP			30	
	+	2,00	0,540	BAYKANOL® TF-2N-C 01				
		4,00	1,080	MAGNOPAL® HS				
		2,00	0,540	SELLASET® Blue H		10	90	check penetration查渗透
	+	100,00	27,000	Water水	50		10	
	+	8,00	2,160	LEVOTAN® XB				
		2,00	0,540	LEVOTAN® WS		4	60	
	+	1,00	0,270	Formic acid甲酸		10	20	
	+	1,50	0,405	Formic acid甲酸		10	30	pH: 3,4/3,6
Drain控水								
		200,00	54,000	Water水	30		10	
Drain控水								
		150,00	40,500	Water水	30			
		2,00	0,540	LEVOTAN® WS		4	30	
	+	3,00	0,810	chromosal B			90	pH: 3,8
Drain控水								
		200,00	54,000	Water水	30		10	
Drain控水		200,00		Water水	30		10	

Mechanical Operation:

Horse-up, set-out, vacuum dry 180sec@42°C; hang dry, stake

Process Information:

Running Time:

11 hrs 50 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical