

Wet End - Process Formulation (RETAN)



Copy of N°6 DRAKE we.xlsx

Date:	
Technician:	ALBIERO
Trial - N°:	
Color:	TPX 18-3949
Piece count:	9 sides
Substance:	1,30 mm
Weight:	
Drum - N°:	

Company:	FASHION S/S 2027
Type of Leather:	Garment Leather
Aim of Trial:	ARTICLE N°6 DRAKE
Project - N°:	
Material:	NBT
% refer to:	shaved削匀重

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water水	40			
		0,30		Acetic acid醋酸			30	pH: 3,8
Drain控水								
		300,00		Water水	30		10	
Drain控水								
		150,00		Water水	30			
		3,00		SELLASOL® NG-A LIQ				
		1,00		sodium formate甲酸钠				
		0,20		sodium bicarbonate小苏打			60	pH: 5
		3,00		LEUKOTAN™ 1093			30	
		1,50		LEVOTAN® WS				
		3,00		DRYWALK® FAT			120	
Drain控水								
		50,00		Water水	30			
		5,00		LEUKOTAN™ 1093			30	
		4,00		RETINGAN® LFC				
		4,00		RETINGAN® ZF PLUS				
		8,00		TANIGAN® MBO-A LIQ				
		8,00		TANIGAN® FAO LIQ			20	
		0,50		BORRON® NF				
		3,00		SELLA® FAST BLUE A				
		0,50		SELLA® FAST NAVY A			60	
		100,00		Water水	50		10	
		4,00		DRYWALK® FAT				
		4,00		LEVOTAN® WS				
		3,00		LEVOTAN® HPP			60	
		2,00		Formic acid甲酸			15	
		3,00		Formic acid甲酸			45	pH: 3,6
Drain控水								
		200,00		Water水	40			
		3,00		SELLA® FAST BLUE A			20	
		1,50		Formic acid甲酸	50		30	
Drain控水								
		200,00		Water水	30		10	
Drain控水								
		200,00		Water水	30			
		3,00		chromosal 铬粉			90	
Drain控水								
		200,00		Water水	20		10	
Drain控水								

Mechanical Operation:

SET OUT - VACUUM 210" 45°
伸展，真空45度210秒

Process Information:

Running Time: 10 hrs 50 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for