



Wet End - Process Formulation (RETAN)

Copy of N°5 RISIKO we.xlsx

Date:

Technician:

Company: COLLECTION SS 2027

Type of Leather:

Aim of Trial:

nappa x-tan

Trial - N°:

Color:

Piece count:

Project - N°: 5 RISIKO

Substance:

0,9-1

Material: calfx-tan 小牛皮X-Tan

Weight:

% refer to: shaved weight削匀重

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water水	30°C			
		1,00		CORIPOL® DX-1202				
		0,30		BORRON ADN			20	
								Drain控水
		80,00		Water水	30°C			
		2,00		SELLASOL® NG-A LIQ				
		1,00		sodium formate				
		1,00		CORIPOL® SLG-A			20	pH:
		7,00		mimosa GS				
		5,00		TANIGAN® PURE T-A				
		15,00		TANIGAN® RLO-A LIQ				
		3,00		RETINGAN® LFC			60	
		1,00		BORRON® SAF-A				
		3,00		CORIPOL® Pure LW				
		3,00		CORIPOL® SLG-A				
		2,00		CORIPOL® AT			20	
		7,00		mimosa GS				
		5,00		TANIGAN® PURE T-A				
		15,00		TANIGAN® RLO-A LIQ			30	
		1,00		BAYKANOL® RT conc				
		3,00		RETINGAN® LFC				
		x		dyestuffs染料			240	aut. Night自动过夜
		100,00		Water水	50°C			
		1,00		Formic acid甲酸			10	
		1,50		Formic acid甲酸			30	
								Drain控水
		300,00		Water水	45°C		10	
								drain
		70,00		Water水	45°C			
		0,50		sodium bicarbonate小苏打				
		1,00		MAGNOPAL® DP			10	
		4,00		CORIPOL® SLG-A				
		6,00		CORIPOL® Pure LW				
		6,00		CORIPOL® AT				
		1,00		BORRON® SAF-A			90	
		6,00		TANIGAN® RLO-A LIQ			30	
		1,00		Formic acid甲酸			20	
								drain

Mechanical Operation:

set out, vacuum dry 90" at 40°C

伸展, 真空40度90秒

Process Information:

Running Time:

9 hrs 50 min

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Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical