



Wet End - Process Formulation (RETAN)

Copy of N°4 LARSEN we.xlsx

Date: 2-Jul-2025

Technician:

Company: TFL

Score: Select Score

Type of Leather: Shoe Upper & Leather Goods

Trial - N°:

Aim of Trial: N°4 NAPPA LARSEN

Color: TPX 17-0336

Project - N°:

Piece count: 8

Material: WB TURQUIA土耳其蓝皮

Substance: 1,10 mm

% refer to: Shaved削匀重

Weight: 20,000 kg

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	60,000	Water水	35			
		0,30	0,060	BORRON® SAF-A			20	pH: 5,0
Drain控水								
		100,00	20,000	Water水	35			
		3,00	0,600	SELLASOL® NG gran				
		0,50	0,100	sodium bicarbonate小苏打			60	pH: 6,1
Drain wash控水水洗								
		50,00	10,000	Water水	30			
		2,00	0,400	CORIPOL® SLG-A		4		
		6,00	1,200	LEVOTAN® AT 01		4	10	
		3,00	0,600	BAYKANOL® RT				
		10,00	2,000	TANIGAN® MBO-A LIQ		1		
		10,00	2,000	Tara				
		x		SELLAFast染料			30	
		2,00	0,400	CORIPOL® SLG-A		4		
		4,00	0,800	LEVOTAN® RP		4	30	
	+	10,00	2,000	TANIGAN® MBO-A LIQ		1		
		4,00	0,800	LEVOTAN® L				
		10,00	2,000	Tara				
		4,00	0,800	RETINGAN® R7			90	AON自动过夜
	+	100,00	20,000	Water水	50			
		0,50	0,100	Formic acid甲酸		10	15	
		1,00	0,200	Formic acid甲酸		10	15	
		1,00	0,200	Formic acid甲酸		10	30	pH: 3,7/4,0
Drain wash控水水洗								
		100,00	20,000	Water水	50			
		2,00	0,400	MAGNOPAL® DP			5	
		0,50	0,100	BORRON® SAF-A				
	+	8,00	1,600	CORIPOL® SLG-A				
		3,00	0,600	CORIPOL® PURE N		5	60	
	+	1,50	0,300	Formic acid甲酸		10	30	pH: 3,2/3,4
Drain控水								
		200,00	40,000	Water水	30			
Drain控水								
Drain wash控水水洗								

Mechanical Operation:

Horse-up, set-out, vacuum dry 180sec@42°C; hang dry, stakeda
搭马·伸展·真空42度180秒, 挂晾干燥, 振软

Process Information:

1-TANIGAN 3LN 2-PR3301

Running Time: 6 hrs 35 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical