



Wet End - Process Formulation (RETAN)

Copy of N°3 TROTTER we.xlsx

Date: 10-Jul-2025

Technician:

Company: TFL

Score: Select Score

Type of Leather: Shoe Upper & Leather Goods

Trial - N°:

Aim of Trial: N°3 TROTTER

Color: 16-1439

Project - N°:

Piece count: 7

Material: WB KURBAN哈萨克蓝皮

Substance: 0.8-0.9

% refer to: Shaved削匀重

Weight: 14,000 kg

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		250	35,000	Water水	35			
		1	0,140	CORIPOL® GLH				
		0,5	0,070	BLANCOROL® CGA-C			40	Check PH, Drain控水
		300	42,000	Water水	25		10	Drain控水
		150	21,000	Water水	35			
		6	0,840	Tankrom AB				
		3	0,420	TANNESCO® HN powder				
		2	0,280	RETINGAN® LFC				
		1,5	0,210	CORIPOL® DX-1202				
		1	0,140	CORIPOL® EF-N			60	
		1,5	0,210	sodium formate甲酸钠			90	min. Look at the pH自动过称
				次日Morning pH=4,0 Drain控水				
		150	21,000	Water水	35			
		4		SELLATAN® AR LIQ			40	
		1	0,140	LUBRITAN™ SPE				
		4	0,560	MAGNOPAL® PGN-A			45	Drain控水
		300		Water水	25		10	Drain控水
	+	80	11,200	Water水	30			
		1	0,140	MAGNOPAL® DP			10	
		5	0,700	MAGNOPAL® RHN-A			30	
		3	0,420	RETINGAN® R12				
		3	0,420	SELLASOL® FTF				
	+	2	0,280	RETINGAN® LFC				
		3	0,420	Mimosa荆树皮栲胶				
		2	0,280	BAYKANOL® TF-2N-C 01			20	
		2	0,280	BAYKANOL® PR-A				
		1,4	0,196	Sella® Fast Brown HF-G				
		0,7	0,098	Sella® Fast Red Brown A				
		1	0,140	CORIPOL® EF-N			75	Section control查渗透
		100	14,000	Water水	50			
	+	4	0,560	CORIPOL® DX-1202				
		4	0,560	LUBRITAN™ SPE				
		4		CORIPOL® EF-N			60	
		3		LEVOTAN® RP			30	
	+	1	0,140	Formic acid甲酸			5	
		1	0,140	Formic acid甲酸			10	
		0,8	0,112	Formic acid甲酸			30	Drain控水
		300	42,000	Water水	25		10	Out出鼓

Mechanical Operation:

vacuum dry 120sec@45°C;
真空45度120秒,

Process Information:

Running Time: 9 hrs 35 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical