

Wet End - Process Formulation (RETAN)



Copy of N°28 NEWMAN PRETANNAGE we.xlsx

Date:

Technician:

Company: Collection SS 2027

Type of Leather:

Aim of Trial: depickeling and tannage去酸，鞣制

Trial - N°:

Color:

Piece count:

Project - N°: 28 NEWMAN

Material: sheep skin绵羊皮

Substance:

Weight:

% refer to: pickel weight + 50%酸皮重加50%

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		100,00		Water水	25°C			
		10,00		salt盐				
		0,50		BORRON® SE				
		1,00		sodium formate甲酸钠			10	bè 8
				load sheep skin放入羊皮			90	
		1,00		sodium acetate醋酸钠				
		1,00		sodium bicarbonate稀释的小苏打		01:10	60	pH: 6
		0,80		BORRON® ADN				
		1,20		sodium bicarbonate稀释的小苏打		01:10	60	pH: 7,5-8
		0,40		soda ash (diluted)稀释的苏打		01:10	60	pH: 8
								Drain控水
		200,00		Water水	25°C		10	
								Drain控水
		100,00		Water水	25°C			
		2,00		BORRON® SE			60	
		100,00		Water水	25°C		10	
								Drain控水
		200,00		Water水	25°C		10	
								Drain控水
		50,00		Water水	30°C			
		0,50		CORIPOL® DX-1202			10	
		3,00		X-TAN			30	pH: 7,2
		3,00		X-TAN				
		0,30		CROMENO® MFN-1			90	pH: 7
		0,70		CROMENO® MFN-1			60	pH: 7,6
arrive at T° 40		0,70		CROMENO® MFN-1			420	automatic night自动过夜
				morning pH: 7,5 - 8				
		0,60		Formic acid甲酸			30	
								Drain控水
		70,00		Water水	35°C			
		0,70		Formic acid甲酸			20	
		0,50		PREVENTOL® WB			20	
		0,70		Formic acid甲酸			20	
		0,70		Formic acid甲酸			30	pH: 3,8-4
		10,00		TANIGAN® MBO-A LIQ			180	
								Drain控水
		130,00		Water水	20°C		5	
								Drain控水

Mechanical Operation:

Process Information:

Running Time:

21 hrs 25 min

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