

Wet End - Process Formulation (RETAN)



Copy of N°27 TYPHON we.xlsx

Date:

Technician:

VITALINI

Company: FASHION S/S 2027

Type of Leather: Shoe Upper & Leather Goods

Aim of Trial: ARTICLE N° 27 TYPHON

Trial - N°:

Color:

TPX 14-1120

Piece count:

7 sides

Substance:

,80 mm

Project - N°:

Material: South German Bulls X-tan pretannage德国公牛X-Tan预鞣

Weight:

16,200 kg

% refer to: shaved削匀重

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	30			
		0,50		CORIPOL® AT				
		2,00		CORIPOL® PURE LW			20	
		10,00		TANIGAN® BNO LIQ			60	pH: 4.8
		6,00		CORIPOL® AT				
		5,00		CORIPOL® Pure LW				
		0,50		INVADERM® AL LIQ			15	
		3,00		BAYKANOL® RFS LIQ			5	
		1,50		SELLA® FAST BEIGE AR				
		0,02		SELLA® Fast Orange A			15	
		15,00		SELLATAN® TMC			15	
		15,00		TANIGAN® BNO LIQ				
		15,00		SELLATAN® TMC			15	
		15,00		SELLASOL® FTF				
		10,00		SELLATAN® TMC			120	
		200,00		Water水	50			
		1,25		Formic acid甲酸			30	
		1,25		Formic acid甲酸			30	pH: 3,7
		0,50		Formic acid甲酸			30	pH: 3,5
Drain控水								
		200,00		Water水	45		10	
Drain控水								
		150,00		Water水	50			
		0,50		INVADERM® AL LIQ				
		5,00		CORIPOL® AT				
		5,00		CORIPOL® Pure LW			60	
		0,50		Formic acid甲酸			10	
		1,00		Formic acid甲酸			30	pH: 3,3
Drain控水								
		200,00		Water水	20		10	
Drain控水								
		200,00		Water水	30			
		1,00		SELLA® FAST BEIGE AR				
		0,005		SELLA® Fast Orange A			20	
		0,50		Formic acid甲酸			20	
Drain控水								
		200,00		Water水	20			
Drain控水								
		150,00		Water水	30			
		1,00		BORRON® ST				
		0,50		Oxalic acid草酸			20	
		1,00		EUDERM® Oil KWO-C			20	
		0,80		SELLA® FIX FRD CONC liq			20	
Drain控水								
		200,00		Water水	20		10	
Drain控水								

Mechanical Operation:

Process Information:

Running Time:

9 hrs 45 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for