

Wet End - Process Formulation (RETAN)



Copy of N°26 HARRIS we.xlsx

Date:
Technician: GIUSEPPE ROMANO

Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	N° 26 HARRIS	Color:	TPX 18-1018
		Piece count:	
Project - N°:		Substance:	1.3mm
Material:	WB goat cina 国产山羊蓝皮	Weight:	17,000 kg
% refer to:	shaved weight削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		100,00	17,000	Water水	50			
		2,00	0,340	BORRON® SE				
		1,00	0,170	DERMASCAL® F			60	Drain wash控水水洗
		100,00		Water水	37			
		8,00	1,360	TANIGAN® BNO LIQ			40	
		1,00	0,170	Formic acid甲酸			40	pH 3.2
		10,00	1,700	chromium alum铬矾			60	
		6,00	1,020	TANNESCO® HN powder			60	
		8,00	1,360	TANNESCO® FC			180	AUTOMATIC OVERNIGHT自动过夜
			0,000					MORNING WASH次日水洗
		150,00	25,500	Water水	40			
		2,00	0,340	SELLASOL® PAK-I			20	
		2,50	0,425	CROMENO BF			20	pH 5.5
		4,00	0,680	RETINGAN® R7-IN			45	wash水洗
			0,000					
		80,00	13,600	Water水	50			
		3,00	0,510	TANIGAN® PAK-S				
		4,00	0,680	BAYKANOL® TN-A conc.LIQ				
		5,00	0,850	RETINGAN® ZF PLUS			60	
		20,00	3,400	TANIGAN® DSO LIQ			60	
		3,00	0,510	CORIPOL® SV				
		3,00	0,510	CORIPOL® DX-1202				
		3,00	0,510	CORIPOL® AT			60	
		20,00	3,400	TANIGAN® MBO-A LIQ			40	
		20,00	3,400	TANIGAN® BNO LIQ			60	
		100,00	17,000	Water水	55			
		3,00	0,510	Formic acid甲酸		3*10+60		Drain wash控水水洗
			0,000					HORSE UP SETTING搭马伸展
			0,000					BUFFING磨革
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					

Mechanical Operation:

Process Information:

Running Time: 13 hrs 25 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical