

Wet End - Process Formulation (RETAN)



Copy of N°26 HARRIS we.xlsx

Date:
Technician: GIUSEPPE ROMANO

Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	HARRIS	Color:	TPX 18-1018
		Piece count:	
Project - N°:		Substance:	
Material:	GOAT CINA WB	Weight:	5,000 kg
% refer to:	DRY	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		1.000,00	50,000	WATER	50			
		1,00	0,050	BORRON SAF			60	WASH
			0,000					
		300,00	15,000	WATER	50			
		1,50	0,075	AMMONIA			10	
		4,50	0,225	SELLASET® BROWN H				
		1,50	0,075	SELLA® FAST BROWN C-G			30	
		4,00	0,200	CORIPOL GF				
		4,00	0,200	CORIPOL® EF-N				
		4,00	0,200	CORIPOL® DX-1202				
		4,00	0,200	CORIPOL UFB/W			60	
		10,00	0,500	FORMIC ACID			3*10+45	DRAIN WASH
			0,000					
		600,00	30,000	WATER	50			
		2,00	0,100	SELLASET® BROWN H				
		2,00	0,100	SELLA® FAST BROWN C-G			30	
		6,00	0,300	FORMIC ACID			30	WASH
			0,000					
		500,00	25,000	WATER	55			
		5,00	0,250	RODA OIL KTA 9/A				
		2,00	0,100	BORRON SAF			30	
		1,00	0,050	FORMIC ACID			20	
		4,00	0,200	CORIPOL® BZN-I				
		2,00	0,100	CORIPOL® SFC-I			30	DRAIN
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					

Mechanical Operation:

Process Information:

Running Time: 5 hrs 00 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical