



Wet End - Process Formulation (RETAN)

Copy of N°25 ROBINS we.xlsx

Date:

Technician:

Company: TFL

Type of Leather: Shoe Upper & Leather Goods

Aim of Trial: N°25 ROBINS

Project - N°:

Material: WET-BLUE BOAV 蓝皮

% refer to: SHAVED WEIGHT 削匀重

Score:

Select Score

Trial - N°:

Color:

TPX 17-1320

Piece count:

8

Substance:

1,20 mm

Weight:

20,000 kg

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00	40,000	Water水	35			
		0,50	0,100	Formic acid甲酸		10	40	pH: 3,3
Drain控水								
		100,00	20,000	Water水	35			
		4,00	0,800	BLANCOROL® RC				
		6,00	1,200	MIMOSA			120	pH:3,8/4,0
	+	4,00	0,800	SELLASOL® NG-A LIQ				
		2,00	0,400	sodium formate甲酸钠			30	
		0,80	0,160	sodium bicarbonate小苏打				
		2,00	0,400	LEVOTAN® L				
	+	2,00	0,400	MAGNOPAL® DP		3	90	AON pH; 5,0/5,5
Drain控水								
		200,00	40,000	Water水	30		10	
Drain控水								
		50,00	10,000	Water水	30			
	+	6,00	1,200	LEUKOTAN™ 1093		3		
		3,00	0,810	LEVOTAN® L			30	
	+	10,00	2,000	TANIGAN® FAO LIQ				
		8,00	1,600	MIMOSA				
		4,00	0,800	LEVOTAN® RP			30	
	+	4,00	0,800	BAYKANOL® TN-A LIQ				
		4,00	0,800	RETINGAN® PURE RS				
		2,00	0,400	SELLA®FAST染料		10	90	check penetration查看渗透
	+	100,00	20,000	Water水	50		10	
		1,00	0,200	BORRON® SAF-A				
		8,00	1,600	CORIPOL® SLG-A				
	+	4,00	0,800	CORIPOL® Pure LC-A				
		2,00	0,400	CORIPOL® PURE N		4	60	
	+	1,00	0,200	Formic acid甲酸		10	20	
	+	1,50	0,300	Formic acid甲酸		10	30	pH: 3,4/3,6
Drain控水								
		200,00	40,000	Water水	50		10	
Drain控水								
		150,00	30,000	Water水	50			
		4,00	0,800	RODA® OIL 1449		4		
Drain控水		0,50	0,100	BORRON® SAF-A			30	

Mechanical Operation:

Horse-up, set-out, vacuum dry 180sec@42°C; hang dry, stake
搭马 · 伸展 · 真空42度180秒, 挂晾干燥, 振软

Process Information:

Running Time:

10 hrs 00 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical