

Wet End - Process Formulation (RETAN)



Copy of N°24 JOYCE we.xlsx

Date: june 2025
Technician: Volterrani

Company: TFL
Type of Leather: Shoe Upper & Leather Goods
Aim of Trial: art 24 JOYCE velour IDRO
Project - N°:
Material: split wb 二层蓝皮
% refer to: shaved weight 削匀重

Trial - N°:
Color: 18 1018
Piece count:
Substance: 1-1,2 mm
Weight:
Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water水	40°C			
		0,50		Oxalic acid草酸			40'	check wetting back 查看回水状态
								Drain控水
		150,00		Water水	40°C			
		3,00		novaltán AL			30'	
		6,00		chromosal B				
		6,00		TANNESCO HN			60'	
		2,50		sodium formate甲酸钠				
		3,00		sodium bicarbonate小苏打			30'	
		2,50		sodium formate甲酸钠				
		3,00		sodium bicarbonate小苏打			120'	automatic overnight自动过夜
								次日morningPH=5,5 drain控水
		300,00		Water水	30°C		10'	
								drain
		80,00		Water水	30°C			
		0,50		sodium bicarbonate小苏打			10'	
		1,00		BAYKANOL® RT CONC				
		1,50		SELLA® FAST BROWN GD				
		0,50		SELLA® Fast Orange 2GC			60'	check penetration查看透染
		100,00		Water水	50°C			
		6,00		LEVOTAN® XB				
		6,00		LEVOTAN® PS				
		1,00		LEVOTAN® WS				
		1,00		BORRON® WP			60'	
		5,00		TANIGAN® MBO-A LIQ			30'	
		1,00		Formic acid甲酸			10'	
		1,00		Formic acid甲酸			20'	colour check, drain查色, 控水
		300,00		Water水	35°C		10'	Drain控水
		200,00		Water水	35°C			
		2,00		LEVOTAN® WS			30'	
		1,00		Formic acid甲酸			10'	
		1,50		BLANCOROL® ZB 33-N				
		1,50		novaltán AL			90'	Drain控水
		200,00		Water水	30°C		10'	Drain控水
		200,00		Water水	30°C		10'	Drain控水

Mechanical Operation:

plate, air dry, mill 3 hours, buffing, mill 2 hours
贴板, 干燥, 摔软3小时, 磨革, 摔软2小时

Process Information:

Running Time:

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical