



Wet End - Process Formulation (RETAN)

Copy of N°23 BOUCLE we.xlsx

Date: 28-Jul-2025

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Company: TFL FASHION S.S 2027

TFL

Type of Leather: Shoe Upper & Leather Goods

Trial - N°: WE 65 /2025

Aim of Trial: ART.N°23 BOUCLE FLOATER LIGHT WEIGHT

Color: TP 16-1541

Project - N°:

Piece count:

Material: WB CALF CASAS I FILLS 蓝皮

Substance: 1,6-1,7 mm

% refer to: shaved 削匀重

Weight: 22 kg. (WB+10%)

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water 水	30°C			
		0,30		Formic acid 甲酸				
		0,30		BORRON® SAF-A				
		1,00		CORIPOL® GLH			60'	
Drain 控水								
		100,00		Water 水	25°C			
		1,00		CORIPOL® SG			30'	
	+	2,00		SELLASOL® NG-A LIQ				
		1,50		sodium formate 甲酸钠			20'	
	+	2,00		Ammonium bicarbonate 碳酸铵			60'	pH 6,5
	+	2,00		LEVOTAN® L			90'	
						aut. O.N.		pH 6,3
Drain 控水								
		200,00		Water 水	25°C		10'	
Drain 控水								
		80,00		Water 水	25°C			
		3,00		CORIPOL® Pure LC-A				
		2,00		LEVOTAN® L				
		2,00		CORIPOL® SLG-A			60'	
	+	5,00		TANIGAN® BNO LIQ				
		2,00		RETINGAN® R7				
		2,00		SELLATAN® TMC			45'	
	+	2,00		BAYKANOL® SL				
		1,00		INVADERM® LU				
		0,70		SELLA® Fast Orange A				
		0,20		SELLA® Fast Red A			60'	CONTROL #
	+	100,00		Water 水	40°C			
		1,00		Formic acid 甲酸		2X10'+30'		pH 3,8-4
Drain 控水								
		150,00		Water 水	50°C			
		2,00		CORIPOL® MK-A				
		1,50		LEVOTAN® HPP				
		1,00		MAGNOPAL® SOF				
		0,30		BORRON® SAF-A				
		0,20		BORRON® ST			60'	
	+	2,00		Formic acid 甲酸		2X10'+30'		pH 3,6-3,8
Drain wash 控水水洗								
Mechanical Operation:					Process Information:			
samming, setting out, hang dry 挤水, 伸展, 挂晾干燥								
					Running Time:			

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical