Wet End - Process Formulation (RETAN)

Copy of N°22 BIKINI we.xlsx

		Date:	**2-Jul-2025**
		Technician:	**4**
Company:	**FASHION S/S 2027**		
Type of Leather:	**Shoe Upper & Leather Goods**	**Trial - N°:**	
Aim of Trial:	**ARTICLE N°22 BIKINI**	**Color:**	**15-1160**
		Piece count:	**7 sides**
Project - N°:		**Substance:**	**1,9-2,0**
Material:	**WB ALBES蓝皮**	**Weight:**	**32,000 kg**
% refer to:	**shaved削匀重**	**Drum - N°:**	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200		Water水	40			
		4		OROPON® WB				
		0,3		CORIPOL® GLH			90	
		0,3		Formic acid甲酸			30	Drain控水
		300		Water水	25		10	Drain控水
		200		Water水	35			
		3,5		LEVOTAN® AT 01			40	
		2		sodium formate甲酸钠			5	
		4		LEVOTAN® LB			5	
		2,5		CORIPOL® Pure LW				
		2,5		CORIPOL® EF-N			30	
		3		sodium bicarbonate小苏打			90	Night OTM自动过夜
				次日Morning pH= 6,8 Drain控水				
		300		Water水	25		10	Drain控水
		70		Water水	30			
		2		BAYKANOL® TF-2N-C 01				
		4		SELLATAN® MBS Powder				
		3		RETINGAN® LFC			20	
		3		BAYKANOL® PR-A				
		0,8		SELLA® Fast Orange A				
		1,2		SELLA® Fast Orange 2GC			60	Section Full
		3		LEVOTAN® AT 01			30	
		4		LEVOTAN® LB			5	
		2		DRYWALK® FAT NEW				
		3		CORIPOL® Pure LW				
		2		CORIPOL® EF-N			90	
		150		Water水	75			Drum 50°C内温
		1		Formic acid甲酸			10	
		1		Formic acid甲酸			10	
		1		Formic acid甲酸			30	Drain控水
		200		Water水	50			
		2		CORIPOL® Pure LW				
		2		CORIPOL® EF-N			45	
		1		Formic acid甲酸			20	Drain控水
		300			25		10	Drain控水
		300		Water水	25		10	OUT出鼓

Mechanical Operation:	**Process Information:**	
HORSE UP,SET OUT - VACUUM DRY 45°C 120",HANGDRY 搭马，伸展，真空45度120秒，挂晾干燥		
	Running Time:	**10 hrs 50 min**

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