

Wet End - Process Formulation (RETAN)



Copy of N°20 MYLTON we.xlsx

Date: 2-Jul-2025
Technician: 4

Company: FASHION S/S 2027
Type of Leather: Shoe Upper & Leather Goods
Aim of Trial: ARTICLE N°20 MYLTON
Project - N°:
Material: WB ALBES 蓝皮
% refer to: shaved 削匀重

Trial - N°:
Color: 15-1433
Piece count: 4 hides
Substance: 1,9-2,0
Weight: 37,000 kg
Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		250		Water 水	35			
		1		BORRON® SAF-A				
		1,5		BLANCOROL® CGA-C			60	Drain
		300		Water 水	25		10	Drain
		150		Water 水	35			
		5		chromosal B			60	
		1		CORIPOL® Pure LW				
		2		CORIPOL® EF-N			10	
		2		OROPON® WB			60	Gece OTM 自动过夜
		100		Water 水	35			
		2		TANIGAN® PAK-S				
		2		sodium formate 甲酸钠			20	
		1,5		sodium bicarbonate 小苏打				
		1,5		sodium bicarbonate 小苏打			90	Control pH=5,8
		4		SELLATAN® CF-A LIQ			60	Drain 控水
		300		Water 水	25		10	Drain 控水
		200		Water 水	55			
		0,5		INVADERM® LU				
		4		LEVOTAN® LS				
		4		CORIPOL® Pure LW				
		4		LUBRITAN™ SPE				
		4		CORIPOL® EF-N				
		3		CORIPOL® AT			75	
		5		SELLATAN® MBS Powder			30	
		0,5		Formic acid 甲酸			10	
		1		Formic acid 甲酸			30	Drain - Cool 控水
		80		Water 水	20			
		0,5		Ammonia 氨水			10	
		5		BAYKANOL® PR-A				
		4		BAYKANOL® SL				
		0,3		SELLASET® RED H				
		0,4		SELLA® Fast BEIGE AR				
		0,3		SELLA® Fast BEIGE A			45	Section Control
		200		Water 水	50			
		0,4		Formic acid 甲酸			30	
		0,4		Formic acid 甲酸			30	olor control - Drain 查色控水
		200		Water 水	50			
		1		BAYKANOL® SL				
		0,05		SELLA® Fast ORANGE A			40	
		0,2		Formic acid 甲酸			30	Drain 控水
		300		Water 水	25		10	OUT 出鼓

Mechanical Operation:

HORSE UP, SET OUT - VACUUM DRY 45°C 120", HANG DRY
搭马, 伸展, 真空45度120秒, 挂晾干燥

Process Information:

Running Time: 12 hrs 00 min

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Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for