

Wet End - Process Formulation (RETAN)


Copy of N°2 PERKINS we.xlsx

Date:

Technician:

GIUSEPPE ROMANO

Company: TFL

Type of Leather: Shoe Upper & Leather Goods

Aim of Trial: N°2 PERKINS

Trial - N°:

Color:

TPX 16-0945

Piece count:

27

Project - N°:

Substance:

1.2mm

Material: SHEEP CINA WB国产绵羊蓝皮

Weight:

27,000 kg

% refer to: shaved削匀重

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		150,00	40,500	Water水	50			
		2,00	0,540	BORRON® SE				
		1,00	0,270	DERMASCAL® F				
		1,00	0,270	BORRON® ST				
		2,00	0,540	OROPON® WB			60	Drain wash控水水洗
			0,000					
		100,00	27,000	Water水	40			
		4,00	1,080	SELLASOL® NG-A LIQ			20	pH 5
		4,00	1,080	BAYKANOL® RFS LIQ			10	
		10,00	2,700	TANIGAN® PURE T-A			60	
		0,50	0,135	CROMENO® BF			30	
		1,00	0,270	CORIPOL® SG				
		1,00	0,270	CORIPOL® GLH			30	
		50,00	13,500	Water水	50			
		4,00	1,080	BAYTIGAN® AR			30	
		4,00	1,080	MAGNOPAL® SFT-A			30	
		4,00	1,080	MAGNOPAL® 450			40	
		3,50	0,945	Formic acid甲酸		3*10+30		pH 3.2
		5,00	1,350	TANNESCO® HN powder			60	
		2,00	0,540	sodium acetate醋酸钠		2*10+30		
		5,00	1,350	MAGNOPAL® TGR-A			40	Drain wash控水水洗
			0,000					HORSE UP搭马
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
Mechanical Operation:					Process Information:			
VACUUM 100 SEC 45 °c 真空45度100秒					LUCERTALINA NEGATIVA			
					Running Time:			6 hrs 50 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical