

Wet End - Process Formulation (RETAN)



Copy of N°19 JAGGER we.xlsx

		Date:	
		Technician:	GROSCH
Company:	FASHION S/S 27		
Type of Leather:	Furniture Leather		
Aim of Trial:	ARTICLE N° 19 JAGGER		
Project - N°:		Trial - N°:	
Material:	WB BRA巴西蓝皮		
% refer to:	shaved削匀重		
		Color:	TPX 16-1541
		Piece count:	7 sides
		Substance:	2,-2,1
		Weight:	
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	35			
		0,20		BORRON® SAF				
		0,20		Formic acid甲酸			30	
Drain控水								
		100,00		Water水	35			
		4,00		LEVOTAN® AT 01			30	
		1,50		TANIGAN® PAK-S				
		1,50		Sodium bicarbonate小苏打			15	
		2,00		CORIPOL® SG				
		2,00		LEVOTAN® L			40	
		2,00		Ammonium bicarbonate碳铵			180	
AUTOMATIC O/N自动过夜								
				IN THE MORNING			5	pH: 6,0
Drain控水								
		200,00		Water水	30		10	
Drain控水								
		50,00		Water水	30			
		4,00		LEVOTAN® L			30	
		2,00		TANIGAN® SR				
		2,00		BAYKANOL® PR-A				
		3,00		MAGNOPAL® IPF				
		6,00		TANIGAN® OSO-A LIQ			30	
		2,00		BAYKANOL® SL				
		1,00		INVADERM® LU				
		0,50		Ammonia氨水			10	
		2,00		SELLA® FAST ORANGE 2GC				
		0,50		SELLA® FAST RED A				
		0,30		SELLA® FAST YELLOW 4GL			60	
		100,00		Water水	55		10	
		2,00		SELLASOL® FTF			20	
		12,00		CORIPOL® MK-A			60	
		1,00		Formic acid甲酸			15	
		1,00		Formic acid甲酸			15	
		1,00		Formic acid甲酸			30	pH: 3,5
Drain控水								
		200,00		Water水	30		10	
Drain控水								
		200,00		Water水	40			
		0,50		SELLA® FAST RED A				
		0,25		SELLA® FAST YELLOW 4GL			15	
		1,00		Formic acid甲酸			30	
Drain控水								
		200,00		Water水	30		10	
Drain控水								

Mechanical Operation:

SET OUT - TOGGLE DRY 45°
伸展，绷板45度

Process Information:

Running Time:

10 hrs 55 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for