

Wet End - Process Formulation (RETAN)



Copy of N°18 BAILEY we.xlsx

		Date:	
		Technician:	ALBIERO
Company:	FASHION S/S 2027		
Type of Leather:	Furniture Leather	Trial - N°:	
Aim of Trial:	ARTICLE N° 18 BAILEY	Color:	TPX 15-1160
		Piece count:	7 sides
Project - N°:		Substance:	2,0-2,1
Material:	WB BRA 巴西蓝皮	Weight:	
% refer to:	shaved削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		100,00		Water水	30		20	
		10,00		TANIGAN® BNO LIQ			30	
		3,00		CORIPOL® SG				
		3,00		CORIPOL® ESU			10	
		2,00		sodium formate甲酸钠			10	
		5,00		SELLASOL® BC/7				
		2,00		Ammonium bicarbonate碳铵				
		0,30		PELTEC® AE			120	pH: 5,7
Drain控水								
		300,00		Water水	50		10	
Drain控水								
		100,00		Water水	50			
		1,00		INVADERM® LU				
		6,00		MAGNOPAL® IPF				
		3,00		CORIPOL® SG				
		3,00		CORIPOL® ESU				
		10,00		CORIPOL® MK-A				
		5,00		MAGNOPAL® SOF			120	
		2,00		Formic acid甲酸			90	
AUTOMATIC O/N自动过夜								
				IN THE MORNING次日				pH: 3,85
Drain控水								
		200,00		Water水	20		10	
Drain控水								
		50,00		Water水	20			
		1,00		Ammonia氨水				
		1,50		INVADERM® LU			10	
		2,00		BAYKANOL® SL				
		1,00		SELLA® FAST ORANGE A				
		1,00		SELLA® FAST YELLOW 4GL				
		10,00		TANIGAN® BNO LIQ			60	
		200,00		Water水	50		10	
		1,50		Formic acid甲酸			10	
		1,00		Formic acid甲酸			60	pH: 3,6
Drain控水								
		200,00		Water水	20		10	
Drain控水								

Mechanical Operation:

SET OUT - VACUUM DRY 240" 50° - WET TOGGLE
伸展，真空50度，240秒，湿绷板

Process Information:

Running Time:

9 hrs 40 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for