

Wet End - Process Formulation (RETAN)



Copy of N°17 DALTON we.xlsx

Date: 10-Jun-2025
Technician: 4

Company: FASHION S/S 2027
Type of Leather: Shoe Upper & Leather Goods
Aim of Trial: ARTICLE N°17 DALTON
Project - N°:
Material: CEVAHIR WB ERKEK公牛蓝皮
% refer to: shaved削匀重

Trial - N°:
Color: 14-2311
Piece count: 7 half
Substance: 1,0-1,1
Weight: 20,000 kg
Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200		Water水	35			
		2,5		Oxalic acid草酸				
		1		CORIPOL® GLH			60	pH2. 0 Drain控水
		300		Water水	25		10	Drain控水
		50		Water水	30			
		3		BLANCOROL® ZB 33-N				
		2		CORIPOL® DX-1202			40	pH: 1,3-1,6
		50		Water水	35			
		5		Tankrom AB				
		4		RETINGAN® LFC				
		2		sodium formate甲酸钠			60	
		50		Water水	40			
		0,6		CROMENO® FB-A			480	Night OTM自动过夜
				Check pH: 4.3测pH				
		300		Water水	25		10	Drain控水
		80		Water水	30			
		1		MAGNOPAL® DP				
		4		SELLATAN® AR LIQ			40	
		4		MAGNOPAL® RHN-A				
		4		BAYTIGAN® AR				
		1		DRYWALK® FAT NEW			40	
		8		TANIGAN® FAO LIQ				
		6		TANIGAN® MBO-A LIQ				
		3		SELLASOL® FSU				
		2		SELLASOL® FTF				
		4		RETINGAN® LFC				
		4		BAYKANOL® SL			20	
		2,5		BAYKANOL® PR-A				
		2		MAGNOPAL® HS				
		0,7		SELLA® FAST RED 2B				
		0,35		SELLA® FAST BEIGE A			60	Section control查看渗透
		150		Water水	60		5	Drum:50°C内温
		3		SELLASOL® FTF			20	
		0,3		BORRON® SAF-A				
		4		DRYWALK® FAT NEW				
		4		CORIPOL® UFB-A				
		4		CORIPOL® Pure LW			60	
		1		Formic acid甲酸			10	
		1		Formic acid甲酸			30	Color Control - Drain查色
		2		CORIPOL® SFC NEW			15	pH 3,6 Drain控水
		300		Water水	25		10	OUT出鼓

Mechanical Operation:

HORSE UP,SET OUT - VACUUM DRY 45°C 120",HANGDRY
搭马，伸展，真空45度120秒，挂晾干燥

Process Information:

Running Time: 16 hrs 10 min

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