



Wet End - Process Formulation (RETAN)

Copy of N°15 DORIAN we.xlsx

Date: july 2025
Technician: Volterrani

Company: TFL
Type of Leather: Shoe Upper & Leather Goods
Aim of Trial: art 15 DORIAN
Project - N°:
Material: calf wb 小牛蓝皮
% refer to: shaved weight削匀重

Trial - N°:
Color: 12-0721
Piece count: 8
Substance: 1,2+
Weight:
Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water水	40°C			
		0,30		BORRON® ADN				
		1,00		Formic acid甲酸			30'	
								Drain控水
		100,00		Water水	40°C			
		3,00		TANNESCO® FC			30'	
		1,00		CORIPOL® DX-1202				
		5,00		RETINGAN® LFC			30'	
		4,00		BLANCOROL® RC				
		4,00		chromosal B			120'	automatic overnight自动过夜
								次日morningPH=3,7 drain控水
		150,00		Water水	30°C			
		3,00		SELLASOL® NG-A LIQ				
		1,00		sodium formate甲酸钠			30'	
		0,30		sodium bicarbonate小苏打				
		6,00		BAYTIGAN® AR			40'	pH=4,8/5
								Drain wash控水水洗
		80,00		Water水	30°C			
		1,00		MAGNOPAL® DP			5'	
		5,00		RETINGAN® R7			30'	
		5,00		LEVOTAN® RP				
		15,00		TANIGAN® FAO LIQ				
		3,00		RETINGAN® LFC				
		1,00		BAYKANOL® RT			60'	
		100,00		Water水	50°C			
		0,50		Formic acid甲酸			30'	Drain wash控水水洗
		100,00		Water水	50°C			
		3,00		CORIPOL® DX-1202				
		3,00		CORIPOL® EF-N				
		3,00		LEVOTAN® HPP			60'	
		1,00		Formic acid甲酸			20'	Drain控水

Mechanical Operation:

set out, vacuum 200" 40°C
伸展，真空40度200秒

Process Information:

Running Time:

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