

Wet End - Process Formulation (RETAN)



Copy of N°13 KEITH we.xlsx

Date:
Technician: GIUSEPPE ROMANO

Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	N°13 KEITH	Color:	TPX 14-2311
		Piece count:	27
Project - N°:		Substance:	1.2mm
Material:	SHEEP CINA WB 国产绵羊蓝皮	Weight:	27,000 kg
% refer to:	SHAVED 削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		100,00	27,000	Water 水	50			
		2,00	0,540	BORRON® SE				
		1,00	0,270	BORRON® ST				
		1,00	0,270	DERMASCAL® F			60	Drain wash 控水水洗
			0,000					
		100,00	27,000	Water 水	40			
		4,00	1,080	RETINGAN® LFC			40	
		2,00	0,540	CORIPOL® DX-1202			30	
		5,00	1,350	TANNESCO® HN powder				
		5,00	1,350	chromium alum 铬矾			120	
		4,00	1,080	TANNESCO® FC			90	AUTOMATIC OVERNIGHT 自动过夜
			0,000					MORNING WASH 次日水洗
		100,00	27,000	Water 水	40			
		3,00	0,810	TANIGAN® PAK-S				
		1,00	0,270	CROMENO® BF			30	PH 5.5
		4,00	1,080	LEVOTAN® HPP			30	
		4,00	1,080	RETINGAN® R7			45	Drain wash 控水水洗
			0,000					
		80,00	21,600	Water 水	50			
		4,00	1,080	RETINGAN® R12			40	
		4,00	1,080	RETINGAN® ZF PLUS			40	
		4,00	1,080	MAGNOPAL® PGN-A			30	
		4,00	1,080	LEVOTAN® L			30	
		6,00	1,620	LEVOTAN® HPP				
		2,00	0,540	CORIPOL® AT				
		3,00	0,810	MAGNOPAL® IPF			60	
		16,00	4,320	TANIGAN® MBO-A LIQ				
		0,20	0,054	SELLA® FAST RED E				
		0,30	0,081	SELLA® FAST RED 2B			40	
		5,00	1,350	BAYTIGAN® AR			40	
		3,00	0,810	Formic acid 甲酸			3*10+60	Drain wash 控水水洗
			0,000					
		100,00	27,000	Water 水	50			
		2,00	0,540	MAGNOPAL® TGR-A			30	Drain wash 控水水洗
			0,000					HORSE UP 搭马
			0,000					VACUUM 真空
			0,000					PRINTED 压花

Mechanical Operation:

VACUUM 100 SEC 45°C PRINTED 108°C 250 PRESS 15 SEC
真空45度100秒, 压花108度250bar15秒

Process Information:

RETTILE POSITIVO

Running Time: 12 hrs 35 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical