

Wet End - Process Formulation (RETAN)



Copy of N°12 OLIVER we.xlsx

		Date:	
		Technician:	VITALINI
Company:	FASHION S/S 2027		
Type of Leather:	Garment Leather	Trial - N°:	
Aim of Trial:	ARTICLE N° 12 OLIVER	Color:	TPX 14-1210
		Piece count:	9 sides
Project - N°:		Substance:	,70 mm
Material:	South German Bulls X-tan pretannage德国公牛X-Tan预鞣	Weight:	16,200 kg
% refer to:	shaved削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	30			
		0,50		CORIPOL® AT				
		2,00		CORIPOL® PURE LW			20	
		10,00		TANIGAN® BNO LIQ			60	pH: 4.8
		6,00		CORIPOL® AT				
		5,00		CORIPOL® Pure LW				
		0,50		INVADERM® AL LIQ			15	
		3,00		BAYKANOL® RFS LIQ			5	
		2,00		SELLA® FAST BEIGE AR			15	
		15,00		SELLATAN® TMC			15	
		15,00		TANIGAN® BNO LIQ				
		15,00		SELLATAN® TMC			15	
		15,00		SELLASOL® FTF				
		10,00		SELLATAN® TMC			120	
		200,00		Water水	50			in the drum 45°C内温
		1,25		Formic acid甲酸			30	
		1,25		Formic acid甲酸			30	pH: 3,7
		0,50		Formic acid甲酸			30	pH: 3,5
Drain控水								
		200,00		Water水	45		10	
Drain控水								
		150,00		Water水	50			in the drum 45°C内温
		0,50		INVADERM® AL LIQ				
		5,00		CORIPOL® AT				
		5,00		CORIPOL® Pure LW			60	
		0,50		Formic acid甲酸			10	
		1,00		Formic acid甲酸			30	pH: 3,3
Drain控水								
		200,00		Water水	20		10	
Drain控水								
		200,00		Water水	30			
		1,00		SELLA® FAST BEIGE AR				
		0,005		SELLA® FAST BROWN ADF			20	
		0,50		Formic acid甲酸			20	
Drain控水								
		200,00		Water水	20			
Drain控水								
		150,00		Water水	30			
		1,00		BORRON® ST				
		0,50		Oxalic acid草酸			20	
		1,00		EUDERM® Oil KWO-C			20	
		0,80		SELLA® FIX FRD CONC liq			20	
Drain控水								
		200,00		Water水	20		10	
Drain控水								
Mechanical Operation:					Process Information:			
WET TOGGLE 36° 湿绷36度								
					Running Time:		9 hrs 45 min	

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for