

Wet End - Process Formulation (RETAN)



Copy of N°11 MARLIN we.xlsx

Date: 4-Jul-2025
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Company: FASHION S/S 2027
Type of Leather: Shoe Upper & Leather Goods
Aim of Trial: ARTICLE N°11 MARLIN

Trial - N°:
Color: Blue 18-3949
Piece count: 7 sides
Substance: 1,5-2,0
Weight: 50,000 kg
Drum - N°:

Project - N°:
Material: Sheep Skins WB China 国产绵羊蓝皮
% refer to: shaved 削匀重

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water 水	50			
		1,00		Oxalic acid 草酸				
		1,00		BORRON® ADN			60	Drain 控水
		200,00		Water 水	50		15	Drain 控水
		200,00		Water 水	45		10	Drain 控水
		70,00		Water 水	40			
		1,00		CORIPOL® SG			5	
		2,50		SELLATAN® CF-A LIQ			60	
		5,00		TANNESCO® HN powder			60	
		5,00		BLANCOROL® RC			180	pH 5,5; automatic overnight 自动过夜
AUTOMATIC O/N 自动过夜		200,00		Water 水	30		15	Drain 控水
		100,00		Water 水	35			
		1,00		sodium formate 甲酸钠				
		0,10		BORRON® NF			60	
		4,00		MAGNOPAL® 450			90	pH 6,2; Drain 控水
		200,00		Water 水	30		10	Drain 控水
		50,00		Water 水	30			
		2,00		SELLASOL® Pure H				
		0,10		INVADERM® LU				
		6,00		mimosa MS			40	
		1,50		SELLA® Fast Blue A				
		1,50		SELLA® Fast Blue LN				
		1,50		sodium formate 甲酸钠			90	check dye cross 查看透色
		50,00		Water 水	50			
		1,00		CORIPOL® TR				
		1,50		CORIPOL® SLG-A				
		1,50		CORIPOL® UFB-A			60	
		2,50		Formic acid 甲酸			10	
		2,50		Formic acid 甲酸			3X15+45	pH: 3,7, drain 控水
Drain 控水								
		200,00		Water 水	50		10	pH: <4, drain 控水
Drain 控水		150,00		Water 水	50			
		1,00		INVADERM® SN new			30	
		0,10		SELLA® Fast Blue A				
		0,10		SELLA® Fast Blue LN			30	
		0,25		Formic acid 甲酸			30	Drain 控水
		200,00		Water 水	20		15	Drain 控水
		200,00		Water 水	25			
		0,10		Oxalic acid 草酸			15	
Drain 控水		0,10		BORRON® ST				
				RODA® FEEL PURE CLD			30	Drain 控水
Drain 控水								

Mechanical Operation:

HORSE UP, SET OUT - VACUUM DRY 50° 30", HANG DRY
搭马，伸展，真空50度30秒，挂晾干燥

Process Information:

Running Time: 15 hrs 25 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for