

Wet End - Process Formulation (RETAN)



Copy of N°10 ORLEAN we.xlsx

Date:

Technician:

GROSCH

Company: FASHION S/S 2027

Type of Leather: Shoe Upper & Leather Goods

Aim of Trial: ARTICLE N°10 ORLEAN

Trial - N°:

Color:

TPX 18-3949

Piece count:

7 sides

Substance:

1,4-1,5

Project - N°:

Material: WB NBT藍皮

Weight:

29,200 kg

% refer to: shaved削匀重

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		250,00		Water水	35			
		0,40		Formic acid甲酸			30	pH: 3,3
Drain控水								
		100,00		Water水	35			
		2,00		chromosal B				
		2,00		BLANCOROL® RC			120	pH: 3,85
		2,00		TANIGAN® PAK-S				
		2,00		sodium formate甲酸钠			30	
		0,60		sodium bicarbonate小苏打				
		2,00		MAGNOPAL® PGN-A			120	
AUTOMATIC O/N自动过夜								
				IN THE MORNING次日			5	pH: 4,9
Drain控水								
		200,00		Water水	30		10	
Drain控水								
		50,00		Water水	30			
		4,00		LEUKOTAN™ 1093			30	
		4,00		RETINGAN® PURE RS				
		4,00		TANIGAN® VRO LIQ				
		4,00		Chestnut栗木栲胶				
		2,00		BAYKANOL® TF-2N-C 01			30	
		1,50		BAYKANOL® PR-A				
		3,00		SELLA® Fast Blue A			90	
		100,00		Water水	55		10	
		4,00		LEVOTAN® WRP				
		3,00		DRYWALK® FAT NEW			60	
		1,00		Formic acid甲酸			10	
		1,00		Formic acid甲酸			40	pH: 3,8
Drain控水								
		200,00		Water水	55		10	
Drain控水								
		200,00		Water水	55			
		1,00		SELLA® Fast Blue A				
		0,10		SELLASET® Black BR			20	
		1,00		LEUKOTAN™ 8090			30	
		3,00		LEVOTAN® L				
		1,50		LEVOTAN® WS			30	
		0,80		Formic acid甲酸			15	pH: 3,6
Drain控水								
		200,00		Water水	30		10	
Drain控水								
		150,00		Water水	30			
		3,00		chromosal B			90	
Drain控水								
		200,00		Water水	30		10	
Drain控水								
		200,00		Water水	30		10	
Drain控水								

Mechanical Operation:

SET OUT - VACUUM DRY 45° 360"
伸展, 真空45度360秒

Process Information:

Running Time:

13 hrs 30 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for