

Wet End - Process Formulation (RETAN)



Copy of N°1 LEMONADE we.xlsx

Date: july 2025
Technician: Volterrani

Company: TFL
Type of Leather: Shoe Upper & Leather Goods
Aim of Trial: art 1 Lemonade
Project - N°:
Material: calf wb 小牛蓝皮
% refer to: shaved weight削匀重

Trial - N°:
Color: 14-0852
Piece count: 7
Substance: 1,1 mm
Weight:
Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water水	40°C			
		1,00		Formic acid甲酸				
		0,50		BORRON® ADN			30'	drain控水
		100,00		Water水	40°C			
		3,00		TANNESCO® FC			30'	
		6,00		RETINGAN® LFC			30'	
		6,00		tankrom AB			120'	automatic overnight自动过夜
								次日morning PH=3,8 drain控水
		150,00		Water水	30°C			
		3,00		SELLASOL® NG-A LIQ				
		1,00		sodium formate甲酸钠			30'	
		0,30		sodium bicarbonate小苏打				
		3,00		LEVOTAN® HPP			40'	pH=4,8 drain, wash控水水洗
		100,00		Water水	20°C			
		1,00		MAGNOPAL® DP			10'	
		4,00		RETINGAN® R7			30'	
		5,00		LEVOTAN® RP				
		6,00		RETINGAN® LFC				
		2,00		TANIGAN® SR				
		15,00		TANIGAN® RLO-A LIQ			30'	
		5,00		BAYTIGAN® AR			60'	
		100,00		Water水	50°C			
		1,00		Formic acid甲酸			30'	drain, wash控水水洗
		100,00		Water水	50°C			
		5,00		LEVOTAN® HPP				
		1,00		CORIPOL® LEO				
		0,50		BORRON® SAF-A			60'	
		1,00		Formic acid甲酸			20'	pH<4 drain控水

Mechanical Operation:

set out, vacuum 180" 40°C
伸展，真空40度180秒

Process Information:

Running Time:

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