

Finishing

Shoe Upper



CLIENT TFL
 ARTICLE N° 3 TROTTER
 MATERIAL 1/2 Bovine corrected grain
 COLOUR TPX 16-1439

RECIPE NO. BU 6504
 BASED ON WE RECIPE NO.
 DATE 18.09.2025
 TECHNICIAN GIRAUDO/ ZAMBON

Product	1	2	3	4	5	6	Procedure
PRESKIN							1) preskin by reverse coat
AQUADERM® FLUID H	20						on release paper (2-3-gr.sqft)
RODA® Poliperl Bronze M	5						
RODA® Poliperl Gold M	5						
RODA® Pure Luster 1505	50						
BAYDERM® Bottom DLV-N	200						
AQUADERM® Finish HAT	800						
SELLA® Derm mix	10						
ACRYSOL™ RM 819W	X						2) skin by reverse coat
Viscosity 45-50 ssec , cup 4 mm							on release paper (2-3-gr.sqft)
SKIN							
EUDERM® Matt SN-C		100					
BAYDERM® Bottom DLV-N		840					3) Adhesive by spray coat
AQUADERM® Fluid H		10					on leather (8-10 gr.sqft)
RODA® Lite 07 mix		20					
RODA® Poliperl Bronze M		15					
RODA® Poliperl Gold M		15					
ACRYSOL™ RM 819W		X					
Viscosity 45-50 sec , cup 4 mm							
ADHESIVE							
RODA® Lite 07 mix			100				
RODA® Line AS			340				
RODA® Line AFG			500				
AQUADERM® FLUID H			10				
AQUADERM® XL 50			50				
ACRYSOL™ RM 819W			X				
Viscosity 40-45 sec , cup 4 mm							
FINISHING AFTER RELEASE							
RODA® Pure Luster 1505					150		5) 2 spray coats, dry ironing 90°C at 20 bar
RODA® Wax KCF 699					40		
water					500		
RODA® Fix 5188/ N Gloss					200		
RODA® Tec AW					30		
RODA® Pur 5008					40		
RODA® Link 4009					40		
Total	1090	1000	1000	0	1000	0	

Comments:

RELEASE PAPER: Komet 288

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.