Finishing

Shoe Upper

CLIENT	**TFL**	RECIPE NO.	**22752**
ARTICLE	**N° 12 OLIVER**	BASED ON WE RECIPE NO.	
MATERIAL	**Cow full grain**	DATE	**23 September 2025**
COLOUR	**TPX 14-1210**	TECHNICIAN	**Stefano Dal Lago**

Product	1	2	3	4	5	6	Procedure
RODA®Oil 4040/N	1000						Split crust to 0,8 mm
RODA®Lite 07 Mix		50					
RODA®Lac W 4130		500					1) 1 Roller coating 4 g/sq.ft. on flesh side
Water		500	1000				Dry milling 12 hours
RODA®Ground KCF 614		250					Toggling
RODA®Cryl 114-I		50					
RODA®Pur ADX		100					2) 2 Spray coating 1,5+1,5 g/sq.ft.
RODA®Fix 5279		100					Ironing 90°C
RODA®Link 5504/N		25					Dry milling 12 hours
RODA®Pure Feel F 730		50	100				
RODA®Feel S 768		50	100				3) 1 Spray coating 1 g/sq.ft.
RODA®Feel N4		25	200				Ironing 90°C
RODA®Fix 6271-B			400				Staking
Total	**1000**	**1700**	**1800**	**0**	**0**	**0**	

Comments:

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