Finishing

Shoe Upper

CLIENT TFL RECIPE NO. MEMA 24039

ARTICLE N° 31 MIDNIGHT BASED ON WE RECIPE NO.

MATERIAL Half Calf DATE 10 July 2024

COLOUR Black TECHNICIAN Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Feel S 5650	500						1) 1X ROLLER 30C about 10g/Sf
Water	500	200	550	300			
							2) 2X ROLLER 30C
RODA® Base RECO 12		1000					STACKING
RODA® Pur ADX		100					MILLING 8hrs
AQUADERM® Fluid H		25					STACKING
RODA® Lite Black SH		100	100				1
							3) 4X SPRAY
EUDERM® Wax CL-C			100				IRON 85°C 20 atm
RODA® Base 5073			170				+ 2X SPRAY
PRIMAL™ SCL-371			80				
RODA® Pur 64/N			50				4) 2X SPRAY
RODA® Link 5777			10				IRON 85°C 30 atm
RODA® Bind TU 688/B			30				MILLING 1-2hrs
RODA® Fix 5188/N Gloss				150			KISSPLATE 90°C 100 atm
RODA® Pure Luster 1505				50			
RODA® Link PAX				6			
RODA® Feel Microsil				10			
RODA® Special Black R				15			
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Total	1000	1425	1090	531	0	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

^{*} Mix well together