



Wet End - Process Formulation (RETAN)

Nja9 LEMONADE WET END.xlsx		Date:	26-Sep-2023
		Technician:	Tempesti
Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	13-0758
Aim of Trial:		Piece count:	
Project - N°:	9 LEMONADE	Substance:	0,8-0,9
Material:	sheep skin wb	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water水	40°C			
		1,00		formic acid 85%甲酸				
		1,00		BORRON® SE			60	
drain wash控水水洗								
		100,00		water水	40°C			
		6,00		RETINGAN® LFC				
		2,00		CORIPOL® DX-1202			30	
		6,00		TANNESCO® HN New LIQ				
		6,00		BASOCHROM X50铬粉			180	automatic自动过夜 morning pH: 3,8
drain控水								
		150,00		water水	35°C			
		2,00		TANIGAN® PAK				
		1,00		sodium formate甲酸钠			30	
		0,40		sodium bicarbonate小苏打				
		5,00		LEVOTAN® L			40	pH: 4,6-4,8
drain wash控水水洗								
		100,00		water水	30°C			
		6,00		RETINGAN® LFC			20	
		5,00		RETINGAN® R7				
		15,00		TANIGAN® MBO LIQ			20	
		2,00		TANIGAN® SR				
		x		SELLA® Fast dyestuffs			40	
		100,00		water水	50°C			
		6,00		CORIPOL® DX-1202				
		4,00		CORIPOL® WKN				
		5,00		LEVOTAN® RP			90	
		1,00		formic acid 85%甲酸			15	
		1,00		formic acid 85%甲酸			30	
drain 控水								

Mechanical Operation:	Process Information:
set out, hang up, stake, kiss plate 30" 55°C 伸展, 挂晾, 振软, 压板55°C30秒	
	Running Time: 9 hrs 15 min

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