

Wet End - Process Formulation (RETANNING)



ARTICLE : GLORY		Date:	30-Jun-2023
		Technician:	ROMANO GIUSEPPE
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:		Color:	
Project - N°:		Piece count:	25
Material:	LAMBS CHINA	Substance:	1,10 mm
% refer to:	shaved weight	Weight:	18,000 kg
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		150,00		WATER水	50			
		2,00		BORRON® SE				
		1,00		DERMASCAL® F				
		1,00		BORORN® Z				
		0,50		oxilic acid草酸			90	DRAIN- WASH控水水洗
		100,00		WATER水	40			
		0,30		formic acid 85%甲酸			15	pH=3,2
		4,00		TANNESCO® HN New LIQ			30	
		2,50		CORIPOL® SLG-A			30	
		4,00		BLANCOL® AC			45	
		4,00		X CROME FD			60	
		4,00		TANNESCO®FC			180	OVER NIGHT过夜 IN THE MORNIG
								DRAIN- WASH控水水洗
		100,00		WATER水	40			
		3,00		SELLASOL® NG gran			20	
		1,50		CROMENO® BF			30	pH=5,8
		3,00		RETINGAN® R7			40	DRAIN- WASH控水水洗
		80,00		WATER水	50			
		3,00		RETINGAN® R12			40	
		3,00		SELLASOL® PR 01			30	
		4,00		LEVOTAN® L			20	
		4,00		LUBRITAN™ SPE			20	
		100,00		WATER水	60			
		4,00		MAGNOPAL® IPF				
		3,00		CORIPOL® GF				
		3,00		CORIPOL® MK-A				
		2,00		CORIPOL® SV				
		2,00		CORIPOL® A				
		1,00		BORORN® SAF			60	
		6,00		SELLASOL® HH-F gran				
		12,00		TANIGAN® MBO LIQ			45	
		3,00		MAGNOPAL® PGN-A				
		3,00		MAGNOPAL® RHN-A			40	
		3,00		formic acid 85%甲酸			3X10+60	DRAIN- WASH控水水洗

Mechanical Operation:	Process Information:
HORSE UP OVERNIGHT ,HANG TO DRY 搭马过夜，挂晾干燥	
	Running Time: 13 hrs 15 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..