

Wet End - Process Formulation (RETAN)



Nja26 NUT WET END.xlsx		Date:	4-Aug-2023
		Technician:	Joan Carles Paris
Company:	TFL SS 25	TFL	
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	WE 33/2023
Aim of Trial:		Color:	tpx 17-1137
Project - N°:	NUT	Piece count:	6 sides
Material:	WW PRETANNED 6 SIDES	Substance:	1,1-1,2 mm
% refer to:	SHAVED	Weight:	18.2 KG
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
			#WERT!					
		200,00		WATER水	30			
		0,20		sodium metabisulfite 亚硫酸钠				
		0,20		BORRON® SAF			45'	
DRAIN								
		150,00		WATER水	25			
		0,30		formic acid 85% 甲酸			10'	pH 3,2
	+	3,00		SELLATAN® WLG LIQ			45'	
	+	3,00		CORIPOL® LEO			30'	
	+	1,50		sodium formate 甲酸钠				
		2,00		SELLASOL® NG LIQ			20'	
	+	0,70		sodium bicarbonate 小苏打			60'	pH 5
DRAIN								
		100,00		WATER水	25			
		5,00		LEVOTAN® HPP				
		2,00		MAGNOPAL® DP			30'	
	+	4,00		CORIPOL® WKN				
		2,00		CORIPOL® A			30'	
	+	10,00		TANIGAN® DSO LIQ				
		5,00		SELLATAN® TMC				
		1,00		CORIPOL® SLG-A			60'	
	+	10,00		TANIGAN® MBO LIQ				
		5,00		SELLATAN® TMC				
		10,00		SELLASOL® Pure H LIQ			60'	
	+	10,00		TANIGAN® MBO LIQ				
		6,00		SELLASOL® Pure RS				
		1,00		SELLASOL® TN				
		1,50		SELLA® Fast Brown HG				
		0,40		SELLA® Fast Brown H				
		0,20		BORRON® ST				
		0,15		ERGHA® GM 3034BR			run over night	自动过夜
	+	50,00		WATER水	35			
		3,00		formic acid 85% 甲酸			2X10'+30'	pH 3,8

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<b>Mechanical Operation:</b>	<b>Process Information:</b>
	<b>Running Time:</b>

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