

Wet End - Process Formulation (RETANNING)



ARTICLE : CREAM		Date:	30-Jun-2023
		Technician:	ROMANO GIUSEPPE
Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	
Aim of Trial:		Piece count:	25
Project - N°:	N°24 CREAM	Substance:	1,10 mm
Material:	LAMBS CHINA	Weight:	18,000 kg
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		150,00		WATER水	50			
		2,00		BORRON® SE				
		1,00		DERMASCAL® F				
		1,00		BORORN® Z				
		0,50		oxilic acid草酸			90	DRAIN- WASH控水水洗
		100,00		WATER水	40			
		0,30		formic acid 85%甲酸			15	pH=3,2
		4,00		TANNESCO® HN gran			30	
		2,50		CORIPOL® SLG-A			30	
		4,00		BLANCOL® AC			45	
		4,00		BAYCHROM® FD			60	
		4,00		TANNESCO® FC			180	OVER NIGHT自动过夜 IN THE MORNIG 次日 DRAIN- WASH控水水洗
		100,00		WATER水	40			
		3,00		SELLASOL® NG gran			20	
		1,50		CROMENO® BF			30	pH=5,8
		3,00		RETINGAN® R7			40	DRAIN- WASH控水水洗
		80,00		WATER水	50			
		3,00		RETINGAN® R12			40	
		3,00		SELLASOL® PR 01			30	
		4,00		LEVOTAN® L			20	
		4,00		LUBRITAN™ SPE			20	
		100,00		WATER水	60			
		4,00		MAGNOPAL® IPF				
		3,00		CORIPOL® GF				
		3,00		CORIPOL® MK-A				
		2,00		CORIPOL® SV				
		2,00		CORIPOL® A				
		1,00		BORORN® SAF			60	
		6,00		SELLASOL® HH-F Gran				
		12,00		TANIGAN® MBO LIQ			45	
		3,00		MAGNOPAL® PGN-A				
		3,00		MAGNOPAL® RHN-A			40	
		3,00		formic acid 85%甲酸			3X10+60	DRAIN- WASH

Mechanical Operation:	Process Information:
HORSE UP OVERNIGHT ,HANG TO DRY 搭马过夜，挂晾干燥	
	Running Time: 13 hrs 15 min

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