

**Wet End - Process Formulation (RETAN)**


Nja22 PHEASANT.xlsx

**Date:** 12-Jul-2023  
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<b>Company:</b>	TFL	<b>Trial - N°:</b>	
<b>Type of Leather:</b>	Shoe Upper & Leather Goods	<b>Color:</b>	TPX 15-0751
<b>Aim of Trial:</b>	PHEASANT	<b>Piece count:</b>	6 SIDES
<b>Project - N°:</b>	N° 22 PHEASANT	<b>Substance:</b>	0,8-0,9
<b>Material:</b>	WB USA Bovine	<b>Weight:</b>	15,400 kg
<b>% refer to:</b>	Shaved	<b>Drum - N°:</b>	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water 水	35°			
		0,20		formic acid 85% 甲酸				
		2,00		CORIPOL® GLH			30	pH=3,5
				Drain 控水				
		100,00		Water 水	35°			
		3,00		CORIPOL® VS/E				
		2,00		CORIPOL® GLH				
		3,00		CORIPOL® ALF			20	
		2,00		sodium formate 甲酸钠			30	pH=6,1
		1,50		sodium bicarbonate 小苏打			120	pH=6,5
		8,00		SELLATAN® MBS powder			20	
		2,00		SELLASOL® TN				
		1,00		INVADERM® LU			10	
		2,00		SELLA® SET Yellow H			120	
		3,00		SELLA® Fast Yellow 4GL				
		100,00		Water 水	55°			
		5,00		LEVOTAN® LB				
		10,00		CORIPOL® WKN				
		0,50		LEVOTAN® WS			60	
		1,50		formic acid 85% 甲酸			20	
		1,50		formic acid 85% 甲酸			40	
				Drain 控水				
		200,00		Water 水			10	
				Drain 控水				
				Horse up, setting out				
				Vacuum dry 50°x 3min				
				Hang till dry				
				搭马, 伸展, 真空50°C 3分钟, 挂晾干燥				

<b>Mechanical Operation:</b>	<b>Process Information:</b>
	<b>Running Time:</b> 8 hrs 00 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.  
 Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..