

Wet End - Process Formulation (RETAN)



Nja21 WARM SAND.xlsx

Date: 25-Jul-2023
Technician: Mattia Albiero

Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 15-1214
Aim of Trial:	WARM SAND	Piece count:	6 SIDES
Project - N°:		Substance:	0,8-0,9
Material:	WB USA Bovine	Weight:	14,400 kg
% refer to:	Shaved	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water 水	35°			
		0,20		formic acid 85% 甲酸				
		2,00		CORIPOL® GLH			30	pH=3,5
				Drain 控水				
		100,00		Water 水	35°			
		3,00		CORIPOL® VS/E				
		2,00		CORIPOL® GLH				
		3,00		CORIPOL® ALF			20	
		2,00		sodium formate 甲酸钠			30	pH=6,1
		1,50		sodium bicarbonate 小苏打			120	pH=6,5
		8,00		SELLATAN® MBS powder			20	
		2,00		SELLASOL® TN				
		1,00		INVADERM® LU			10	
		2,00		SELLA® Star DESERT			120	
		100,00		Water 水	55°			
		5,00		LEVOTAN® LB				
		10,00		CORIPOL® WKN				
		0,50		LEVOTAN® WS			60	
		1,50		formic acid 85% 甲酸			20	
		1,50		formic acid 85% 甲酸			40	
				Drain 控水				
		200,00		Water 水			10	
				Drain 控水				
				Horse up, setting out				
				Vacuum dry 50°x 3min				
				Hang till dry				
				搭马, 伸展, 真空50°C 3分钟, 挂晾干燥				

Mechanical Operation:	Process Information:
	Running Time: 8 hrs 00 min

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 Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..