

Wet End - Process Formulation (RETAN)



Nja20 GOLDEN WET END.xlsx

Date: 26-Jun-2023
Technician: Tempesti

Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	13-0939
Aim of Trial:		Piece count:	
Project - N°:	20 GOLDEN	Substance:	0,8-0,9
Material:	calf wb	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water水	40°C			
		1,00		formic acid 85%甲酸				
		0,80		PEL TEC® ADN			30	
drain控水								
		100,00		water水	40°C			
		2,00		CORIPOL® DX-1202				
		1,00		CORIPOL® ICL			10	
		4,00		RETINGAN® LFC			20	
		6,00		TANNESCO® HN New LIQ				
		6,00		CHROMOSAL B			60	
		2,00		sodium formate 甲酸钠			120	automatic自动过夜 morning pH: 3,8
drain控水								
		150,00		water水	35°C			
		2,00		TANIGAN® PAK				
		1,00		sodium formate 甲酸钠			30	
		0,30		sodium bicarbonate小苏打				
		2,00		CORIPOL® DX-1202				
		4,00		LUBRITAN™ SPE			40	pH: 4,6-4,8
drain wash控水水洗								
		100,00		water水	30°C			
		6,00		RETINGAN® LFC			30	
		5,00		LUBRITAN™ SPE			20	
		12,00		TANIGAN® MBO LIQ				
		2,00		BAYKANOL® TF-2N-C 01				
		2,00		TANIGAN® SR			20	
		x		SELLA® Fast dyestuffs			60	
		100,00		water水	50°C			
		x		formic acid 85%甲酸			30	
drain wash控水水洗								
		100,00		water水	50°C			
		6,00		CORIPOL® DX-1202				
		6,00		CORIPOL® WKN				
		1,00		RODA® OIL 1449			60	
		6,00		LEVOTAN® RP			30	
		0,50		formic acid 85%甲酸			30	
drain 控水								

Mechanical Operation: set out, vacuum dry 60" at 40°C 伸展, 真空40°C 60秒	Process Information:
	Running Time: 9 hrs 50 min

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