

Wet End - Process Formulation (RETAN)



N°17 LIME PUNCH TANNAGE.xlsx

Date: 26-Jun-2023

Technician:

Company:	TFL	Trial - N°:	
Type of Leather:		Color:	
Aim of Trial:	deliming and tannage for FREE METAL with low BPS/BPF	Piece count:	
Project - N°:	17 LIME PUNCH	Substance:	
Material:	16-20 kg calf	Weight:	
% refer to:	pelt weight (if possible ugalized 3,8-4mm)	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		130,00		water	30°C			
		0,40		DERMASCAL CD				
		0,10		BORRON DNC				
		0,20		sodium metabisulfite			30	
								drain
		50,00		water	30°C			
		0,10		BORRON DNC				
		2,00		DERMASCAL CD				
		0,80		DERMASCAL F			60	pH: 8,2-8,4 sez. clean
				DERMASCAL CD				
		0,50		OROPON MT				
		0,10		BORRON DNC			30	
								drain
		150,00		water	20°C		5	
								drain
		150,00		water	20°C		5	
								drain
		50,00		water	20°C			
		8,00		salt				
		0,20		CORIPOL DX1202			20	Bè: 7-8
		0,50		sodium chlorite		01:10	30	
		0,80		formic acid		01:10	30	
		1,10		sulfuric acid		01:10	180	automatic night
								pH: 3,2-3,5
morning		0,50		sodium hyposulfite			20	
		3,00		TANIGAN RFS				
		0,50		CORIPOL DX1202			120	
		25,00		TANIGAN MB-O			120	
		0,30		PREVENTOL U-TEC G			30	
		1,00		CORIPOL DX1202				
		25,00		TANIGAN MB-O			480	automatic night
morning		40,00		water	40°C			
		0,15		oxalic acid			40	
								drain
		100,00		water	25°C			
		0,30		BORRON Z			5	
								drain

Mechanical Operation:	Process Information:
press, split	
	Running Time: 20 hrs 05 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
 Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..