## Wet End - Process Formulation (DYEING)



ARTICLE: MORN		Date:		
		Technician:		
Company:	TFL			
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:		
Aim of Trial:		Color:	13-0403	
		Piece count:	25	
Project - N°:		Substance:	1,10 mm	
Material:	LAMB CHINA	Weight:	8,200 kg	
% refer to:	DRY WEIGHT	Drum - N°:		

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		800,00	III KG	WATER水	40	(1.2)		
	+	1,00		BORRON® SAF	40			
		1,50		SELLASOL® NG LIQ			60	DD VIVI WA CI I 拉小小公
		1,50		SELLASOL NG LIQ			60	DRAIN WASH控水水洗
		300,00		WATER水	45			
		3,00		CROMENO <sup>®</sup> BF			20	pH=5,5
		6,00		MAGNOPAL® DP			30	
		2,00		INVADERM <sup>®</sup> LU			10	
		0,1		SELLA® Fast Brown HE-M				
		0,40		SELLA® Fast Grey RLN 02				
		0,70		SELLA® Fast Beige E			30	
		400,00		WATER水	60			
		3,00		CORIPOL® EF-N				
		6,00		MAGNOPAL® RHN-A				
		6,00		MAGNOPAL® IPF			60	
		10,00		LEUKOTAN <sup>™</sup> 1093			30	
		10,00		MAGNOPAL® KC			30	
		1,00		acetic acid醋酸			10	
		3,00		formic acid 85%甲酸			3X10+60	DRAIN WASH控水水洗
		600,00		WATER水	50			
		1,00		formic acid 85%甲酸			10	
		1,00		CORIPOL® K			30	DRAIN WASH控水水浴
			•					
Mechanical Ope						s Informati		

HORSE UP OVERNIGHT ,VACUUM DRY 90" 40C°

搭马过夜,真空40℃ 90秒

Running Time: 5 hrs 20 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or

application..