

Wet End - Process Formulation (RETAN)



Nja10 GRAY.xlsx		Date:	19-Jul-2023
		Technician:	Albiero Mattia
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods		
Aim of Trial:	SHOE UPPER LOW CHROME		
Project - N°:	N° 10 GRAY	Trial - N°:	
Material:		Color:	TPX 13-0403
% refer to:	shaved	Piece count:	
		Substance:	1,2-1,3
		Weight:	
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	35			
		0,50		BORRON® SAF			10	
		5,00		Chrome 26/33铬粉			60	
		0,30		CROMENO® FBQ-N			120	
				Automatic o/n自动过夜				
				IN THE MORNING			5	pH=3,8
Drain控水		100,00		Water水	30			
		2,00		CORIPOL® AT				
		10,00		CORIPOL® WKN				
		6,00		DRYWALK® IN				
		1,50		CORIPOL® SG				
		5,00		SELLATAN® AG LIQ				
		2,00		MAGNOPAL® DP			60	
		0,20		sodium bicarbonate小苏打			20	pH=5,6
		1,00		TANIGAN® RFS				
		1,00		INVADERM® LU				
		2,00		SELLASOL® TN				
		2,00		BAYKANOL® SL				
		2,00		SELLA® FIN White T				
		2,50		SELLA® Star SAHARA				
		0,08		SELLA® SET Brown M				
		0,02		SELLA® Fast Grey A			30	
		5,00		MAGNOPAL® PGN-A				
		5,00		BAYTIGAN® AR				
		6,00		MAGNOPAL® IPF			30	
		7,00		SELLATAN® MBS powder				
		7,00		SELLATAN® EV				
		5,00		SELLATAN® TMC			60	
		150,00		Water水	50			
		2,00		formic acid 85%甲酸			20	
		2,00		formic acid 85%甲酸			40	pH=3,7
Drain控水		200,00		Water水	20		10	
Drain控水		200,00		Water水	30			
		0,01		SELLA® SET Brown M				
		0,01		SELLA® Fast Grey A				
		1,00		SELLA® FIN White T			15	
		0,50		formic acid 85%甲酸			15	
Drain控水		200,00		Water水	20			
		200,00		Water水	20			
		2,00		Novaltán AL			20	
Drain控水		200,00		Water水	20		10	
Drain控水		200,00		Water水	20			
Mechanical Operation:					Process Information:			
SET OUT - VACUUM DRY 45° 3 min 伸展, 真空45°C 3分钟								
					Running Time:		8 hrs 45 min	

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..