

Finishing

Shoe & Leather Goods



CLIENT **TFL**
 ARTICLE **N°29 MILK**
 MATERIAL **Cow Side**
 COLOUR **WHITE**

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

BU 6089
04 September 2023
Giorgio Girauda

Product	1	2	3	4	5	6	Procedure
EUDERM® Driver PE-C	50						1) 1 x reverse coat, roller 20B
Water	650						approx. 30 gr sq,ft
RODA® Cryl 5037	300						rest O/N, vacuum plate at 45-50°C /180 sec. rebuffing 1 x 400 paper
BAYGEN® Compact LV-2		850					stacking at 2-3-3
AQUADERM® Fluid H		5					
RODA® Lite WHITE P		150					1) 1 x reverse coat, roller 30A
AQUADERM® XL 50		25					approx 22 gr sq,ft rest O/N, vacuum plate at 45-50°C 180 sec. rebuffing 1 x 500 paper
BAYGEN® Top MS			800				
BAYGEN® Top White B			200				
BAYGEN® Hardener SN-2			400				2) 2 x reverse coats, roller 30X
Solvent Mix PU Grade			X				Sandblast at 90°C / 40 bar 2 x reverse coats, roller 30X Tot. Approx. 25 gr. Sqft.
							3) 1 x curtain coat, approx 16-18 gr sqft dry in a well ventilated room O/N
Viscosity DIN Cup 4mm		28-32"	22-28"				
Total	1000	1030	1400	0	0	0	

Comments:

Before to finish: buffing crust 2 x 320 paper.

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.