



Tanning

FOC Tanning

ARTICLE	Shoe Upper & Leather Goods		CLIENT	IILF 2024- ARCHES
MATERIAL	COW PICKLED PELT- INDIAN		RECIPE NO.	ACI23519BH
QUANTITY	5	Hides	DATE	18 December 2023
% based on weight:	50	kg	VESSEL	trial drum
			TECHNICIAN	ACI TEAM

Process	%	kg	Product	Run	Stop	Comments
	60	30	Water,35 °C			
	6	3	Salt	10'		Bé 6.5-7.0
	0,1	0,05	Preservative			
	0,2	0,1	Formic acid	10'+10'		
	0,5	0,25	PRODUCT® F 4142	20'		Check ph: 3.0-3.2
TANNING	3	1,5	SELLATAN® G50-I	180'		
	0,5	0,25	Sodium acetate	30'		
	5	2,5	TANIGAN® MB-O LIQ			
	3	1,5	TANIGAN® DS-O LIQ			
	1	0,5	PRODUCT® F 4142	90'		Automatic over night next day run for 10'
BASIFICATION	0,5	0,25	SELLASOL® PAK-I	10'+45'		Check ph: 4.0-4.2
Drain						
	200		Water,35 °C	10'		
Drain						

Keep ageing for 2 -3 days and check for any area shrinkage,do samm and shaving for further processing..

Comments:

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