

Wet End - Process Formulation (RETAN)



N°7 NAUTILUS we.xlsx

Date:
Technician: ROMANO GIUSEPPE

Company:	TFL	Trial - N°:	
Type of Leather:		Color:	19-3810
Aim of Trial:		Piece count:	30
Project - N°:	N°7 NAUTILUS	Substance:	
Material:	CINA SHEEP 国产绵羊皮	Weight:	25,000 kg
% refer to:	WB 蓝皮	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		100,00	25,000	water 水	50			
		2,00	0,500	BORRON® SE				
		0,50	0,125	acetic acid 草酸			60	D/W 控水/水洗
			0,000					
		100,00	25,000	water 水	38			
		4,00	1,000	RETINGAN® LFC			30	
		1,00	0,250	CORIPOL® UFB/W			30	
		0,40	0,100	Formic Acid 85% 甲酸			10	pH 3.2
		4,00	1,000	TANNESCO® HN GRAN				
		4,00	1,000	BLANCOL® AC			90	
		4,00	1,000	TANNESCO® FC			120	AUTOMATIC NIGHT 自动过夜
			0,000					MORNING WASH 次日水洗
		100,00		water 水	40			
		1,50	0,375	CROMENO® BF			20	
		0,30	0,075	sodium bicarbonate 小苏打			20	pH 5.0
		3,00	0,750	RETINGAN® R7				
		4,00	1,000	TANIGAN® PURE T-A			45	D/W 控水/水洗
			0,000					
		80,00	20,000	water 水	50			
		3,00	0,750	LEVOTAN® L			30	
		4,00	1,000	SELLASOL® FSU				
		4,00	1,000	RETINGAN® ZF PLUS				
		4,00	1,000	BAYTIGAN® AR			45	
		8,00	2,000	LEVOTAN® HPP				
		2,00	0,500	CORIPOL® AT				
		3,00	0,750	MAGNOPAL® IPF			60	
		2,20	0,550	SELLA FAST® BROWN DR				
		0,8	0,2	SELLA FAST® NAVVY A			30	
		4,00	1,000	TANIGAN® PURE T-A				
		4,00	1,000	VEGTAN® M			45	
		4,00	1,000	MAGNOPAL® PGN-A			30	
		100,00	25,000	water 水	50			
		4,00	1,000	Formic Acid 85% 甲酸			3*10+45	D/W 控水/水洗
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					

Mechanical Operation:

HORSE UP, SETTING OUT, VACUUM 43°C 100SEC, HAGER
搭马，伸展，真空43度100秒，挂晾干燥

Process Information:

Running Time: 11 hrs 05 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical