

Wet End - Process Formulation (RETAN)



N°6 ABU DHABI we.xlsx

Date:
Technician: ROMANO GIUSEPPE

Company:	TFL		
Type of Leather:		Trial - N°:	
Aim of Trial:		Color:	19-0608
Project - N°:	N°6 ABU DHABI	Piece count:	30
Material:	CINA SHEEP 国产绵羊皮	Substance:	
% refer to:	WB蓝皮	Weight:	25,000 kg
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		100,00	25,000	water水	50			
		2,00	0,500	BORRON® SE				
		0,50	0,125	acetic acid草酸			60	D/W控水/水洗
			0,000					
		100,00	25,000	water水	38			
		4,00	1,000	RETINGAN® LFC			30	
		1,00	0,250	CORIPOL® UFB-A			30	
		0,40	0,100	Formic Acid85%甲酸			10	pH3.2
		4,00	1,000	TANNESCO® HN GRAN				
		4,00	1,000	BLANCOL® AC			90	
		4,00	1,000	TANNESCO® FC			120	AUTOMATIC NIGHT自动过夜
			0,000					MORNING WASH次日水洗
		100,00		water水	40			
		1,50	0,375	CROMENO® BF			20	
		0,30	0,075	sodium bicarbonate小苏打			20	pH 5.0
		3,00	0,750	RETINGAN® R7				
		4,00	1,000	TANIGAN® PURE T-A			45	D/W控水/水洗
			0,000					
		80,00	20,000	water水	50			
		3,00	0,750	LEVOTAN® L			30	
		4,00	1,000	SELLASOL® FSU				
		4,00	1,000	RETINGAN® ZF PLUS				
		4,00	1,000	BAYTIGAN® AR			45	
		8,00	2,000	LEVOTAN® HPP				
		2,00	0,500	CORIPOL® AT				
		3,00	0,750	MAGNOPAL® IPF			60	
		2,50	0,625	SELLA FAST® BROWN DR				
		1,00	0,250	SELLA FAST® BROWN CGR			30	
		4,00	1,000	TANIGAN® PURE T-A				
		4,00	1,000	VEGTAN® M			45	
		4,00	1,000	MAGNOPAL® PGN-A			30	
		100,00	25,000	water水	50			
		4,00	1,000	Formic Acid85%甲酸			3*10+45	D/W控水/水洗
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					
			0,000					

Mechanical Operation:	Process Information:
HORSE UP, SETTING OUT, VACUUM 43°C 100SEC, HAGER 搭马, 伸展, 真空43度100秒, 挂晾干燥	
	Running Time: 11 hrs 05 min

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