

Wet End - Process Formulation (RETAN)



N°5 ALAHAMBRA we.xlsx		Date:	13-Jan-2026
		Technician:	Bruno Parreira
Company:	TFL Fashion Fall Winter 2027-28	Score:	Select Score
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	N°5 ALAHAMBRA EMBOSSED	Color:	TPG 19-1623
		Piece count:	8
Project - N°:		Substance:	2,50 mm
Material:	WET BLUE Brazil巴西蓝皮	Weight:	
% refer to:	SHAVED WEIGHT削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		water水	40			
		0,50		BORRON® SAF-A				
		0,50		Formic Acid85%甲酸			40	pH: 3
Drain控水								
		150,00		water水	30			
		4,00		BLANCOROL® RC				
		4,00		LEVOTAN® L			90	
		1,50		sodium formate甲酸钠			60	AON自动过夜 pH: 3,5
D/W控水/水洗								
		150,00		water水	40			
		3,00		SELLASOL® NG-A LIQ				
		1,00		sodium formate甲酸钠			30	pH: 4,6
		4,00		MAGNOPAL® SOF			60	pH: 4,6 CHECK查看
D/W控水/水洗								
		100,00		water水	20			
		8,00		TANIGAN® MBO GRAN			20	
		2,00		BAYKANOL® TN-A LIQ				
		1,00		CORIPOL® SLG-A				
		8,00		VEGTAN® M				
		4,00		RETIGAN® R7			30	
		8,00		VEGTAN® M				
		2,00		BAYKANOL® TN-A LIQ				
		2,50		SELLAFAS® BLACK WB				
		1,00		CORIPOL® SLG-A			45	
		100,00		water水	50		10	
		4,00		LEVOTAN® L			20	
		1,00		BORRON® SAF-A				
		8,00		CORIPOL® MK-A				
		4,00		CORIPOL® SLG-A				
		2,00		CORIPOL® DX 1202			50	
		1,00		Formic Acid85%甲酸			20	
		1,50		Formic Acid85%甲酸			20	
		1,50		Formic Acid85%甲酸			40	pH: 3,7
D/W控水/水洗								
		200,00		water水	40			
		2,00		CORIPOL® SFC			20	
Drain控水								

Mechanical Operation:	Process Information:
Horse-up, Set-out, Vacuum dry 45°C 240sec, Hang to dry, Stake 搭马 · 伸展 · 真空45度4分钟 · 挂晾干燥 · 振软	
	Running Time: 9 hrs 15 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical