

Wet End - Process Formulation (RETAN)



N°31 OVULO we.xlsx		Date:	17-Dec-2025
		Technician:	Grosch
Company:	TFL Fashion Fall Winter 2027-28	Score:	Select Score
Type of Leather:	Select Article	Trial - N°:	R 148
Aim of Trial:	N°31 OVULO	Color:	TPG 17-1212
Project - N°:		Piece count:	8 1/2
Material:	Wet-blue NBT	Substance:	1,5 -1,6
% refer to:	Shaved削匀重	Weight:	28,000 kg
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	84,000	Water水	35			
		0,50	0,140	BLANCOROL® CGA-C			30	
Drain控水								
		100,00	28,000	Water水	35			
		3,00	0,840	TANIGAN® PAK-S				
		2,00	0,560	sodium formate甲酸钠			30	
	+	0,50	0,140	PELTEC® AL				
		3,00	0,840	LEUKOTAN™ 8090			90	Ph. 4,8
Drain控水								
		200,00	56,000	Water水	30		10	
Drain控水								
		50,00	14,000	Water水				
		0,50	0,140	BORRON® WP				
		2,00	0,560	LEVOTAN® XB				
		2,00	0,560	LEVOTAN® L			20	
		4,00	1,120	BAYTIGAN® AR			30	
		6,00	1,680	TANIGAN® BNO LIQ				
		4,00	1,120	TANIGAN® VRO LIQ				
		4,00	1,120	RETINGAN® PURE RS				
		4,00	1,120	VEGTAN® M				
		2,00	0,560	BAYKANOL® TF-2N-C 01			30	
		2,00	0,560	BAYKANOL® PR-A				
		2,00	0,560	SELLA® FAST BROWN DB			90	O/N自动过夜
				IN THE MORNING次日				
	+	3,00	0,840	LEUKOTAN™ 1093			30	
	+	100,00	28,000	Water水	55		10	
		1,50	0,420	Formic acid甲酸			20	
		1,50	0,420	Formic acid甲酸			40	pH: 3,8
Drain控水								
		200,00	56,000	Water水	55		10	
Drain控水								
		100,00	28,000	Water水	55			
		1,00	0,280	LEUKOTAN™ MB			10	
		6,00	1,680	LEVOTAN® XB				
		3,00	0,840	LEVOTAN® WS				
		2,00	0,560	LEVOTAN® L			60	
	+	1,00	0,280	Formic acid甲酸			30	Ph. 3,6
Drain控水								
		200,00	56,000	Water水	30		10	
Drain控水								
		150,00	42,000	Water水	30			
		3,00	0,840	chromosal B			90	pH: 3,2
Drain控水								
		200,00	56,000	Water水	30		10	
Drain控水								
		200,00	56,000	Water水	30		10	
Drain控水								

Mechanical Operation:	Process Information:
set-out 25/25 1,0/ vacuum 4min@45°C, hang dry, stake 伸展，真空45度4分钟·挂晾干燥·振软	
	Running Time: 11 hrs 00 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical