

Wet End - Process Formulation (RETAN)



N°28 OVIEDO we.xlsx

Date: 16-Dec-2025
Technician: 3DOLAP

Company: TFL Fall Winter 2027-28
Type of Leather: Shoe Upper & Leather Goods
Aim of Trial: N°17 OVIEDO WP NUBUCK CRUST
Project - N°:
Material: wb 蓝皮
% refer to: shaved weight削匀重

Trial - N°:
Color: 17-1212
Piece count: 4
Substance: 1,1-1,2 mm
Weight: 23.5KG
Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		250,00	#VALUE!	Water水	30			
		1,00	#VALUE!	Tankrom AB				
		0,50	#VALUE!	BLANCOROL® CGA-C				
		0,50		CORIPOL® PURE N			60	pH3.5 Drain控水
		300,00	#VALUE!	Water水	25		10	Drain控水
		150,00	#VALUE!	Water水	35			
		2,00	#VALUE!	TANIGAN® PAK-S				
		1,50	#VALUE!	sodium formate甲酸钠			20	
		0,50	#VALUE!	MAGNOPAL® DP				
		0,80	#VALUE!	sodium bicarbonate小苏打				
		3,00	#VALUE!	MAGNOPAL® PGN-A			30	
		3,00	#VALUE!	LEVOTAN® LB			60	auto overnight自动过夜
				in the morning pH=5,3				Drain控水
		300,00	#VALUE!	Water水	25		10	Drain控水
		80,00	#VALUE!	Water水	30			
		1,00	#VALUE!	MAGNOPAL® DP			5	
		5,00	#VALUE!	MAGNOPAL® RHN-A			30	
		4,00	#VALUE!	RETINGAN® R12				
		6,00	#VALUE!	TANIGAN® FAO LIQ				
		3,00	#VALUE!	VEGTAN® M				
		2,00	#VALUE!	BAYKANOL® PR-A			75	
		2,00	#VALUE!	DRYWALK® FAT			30	
		150,00		Water水	50		5	inside drum 50°C内温
		5,00		DRYWALK® FAT				
		2,00		MAGNOPAL® SOF			60	
		1,00		Formic acid甲酸			10	
		2,00	#VALUE!	Formic acid甲酸			30	pH=3,6 drain控水
		300,00	#VALUE!	Water水	25		10	upload出鼓
			#VALUE!					

Mechanical Operation:

vacuum 40°C/120sec
真空40度，2分钟

Process Information:

Running Time: 7 hrs 25 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical