

Wet End - Process Formulation (RETAN)



N°27 ONTARIO we.xlsx

Date:	13-Jan-2026
Technician:	Bruno Parreira
Score:	Select Score
Trial - N°:	
Color:	TPG 19-4305
Piece count:	
Substance:	1,50 mm
Weight:	
Drum - N°:	

Company:	TFL Fashion Fall Winter 2027-28
Type of Leather:	Shoe Upper & Leather Goods
Aim of Trial:	N°27 ONTARIO
Project - N°:	
Material:	WET-BLUE NBT蓝皮
% refer to:	SHAVED WEIGHT削匀重

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	35			
		0,30		BORRON® SAF-A				
		0,50		Formic acid甲酸		10	40	pH:
DRAIN								
		100,00		Water水	35			
		4,00		TANNESCO® HN-A LIQ				
		2,00		chromosal B			120	pH:3,8/4,0
	+	4,00		SELLASOL® NG-A LIQ				
		2,00		sodium formate甲酸钠			30	
		0,80		sodium bicarbonate小苏打			30	
	+	2,00		LEVOTAN® L		3	90	pH: 5,0/5,5
DRAIN								
		200,00		Water水	30		10	
DRAIN								
		50,00		Water水	30			
		2,00		SELLA® Fast Black WB			10	
	+	4,00		LEUKOTAN™ 1084		3		
		2,00		LEVOTAN® L			30	
	+	8,00		TANIGAN® VRO LIQ				
		8,00		VEGTAN® M				
		4,00		RETINGAN® PURE RS			30	
	+	2,00		BAYKANOL® TN-A LIQ				
		2,50		SELLA® Fast Black HBR CONC				
		2,50		SELLA® Fast Black WB		10	90	AON
	+	100,00		Water水	50		10	
	+	2,00		MAGNOPAL® DP			10	
		0,50		BORRON® SAF-A				
		2,00		CORIPOL® A				
		6,00		CORIPOL® SLG-A				
		2,00		CORIPOL® PURE N				
		0,50		LEVOTAN® WS		4	60	
	+	1,00		Formic acid甲酸		10	20	
	+	1,50		Formic acid甲酸		10	20	
	+	1,50		Formic acid甲酸		10	30	pH: 3,4/3,6
DRAIN								
		200,00		Water水	30		10	
DRAIN								
		150,00		Water水	30			
	+	3,00		chromosal B			60	pH: 3,8
DRAIN								
		200,00		Water水	30			
DRAIN		2,00		SELLA® Fix HPF conc			40	

Mechanical Operation:	Process Information:
	Running Time:
	12 hrs 20 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical