

Wet End - Process Formulation (RETAN)



N°26 MORGANA we.xlsx		Date:	18-Dec-2025
		Technician:	Vitalini
Company:	TFL	Score:	Select Score
Type of Leather:	Select Article	Trial - N°:	
Aim of Trial:	FASHION F-W 27/28 ARTICLE N°26 MORGANA	Color:	TPX 161443
Project - N°:		Piece count:	8 1/2
Material:	X-tan	Substance:	1,20 mm
% refer to:	Shaved	Weight:	39,000 kg
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
Drain		200,00	78,000	Water水	30		30	
		50,00	19,500	Water水	30			
		5,00	1,950	MAGNOPAL® PGN-A			20	
		1,00	0,390	CORIPOL® PURE V				
		2,00	0,780	CORIPOL® UFB-A			20	
		10,00	3,900	TANIGAN® LFO LIQ			20	
		2,00	0,780	BAYKANOL® PR-A				
		1,20	0,468	SELLA® Fast Yellow R				
		2,00	0,780	SELLA® Fast Orange A				
		0,50	0,195	BORRON® ST			40	
		2,50	0,975	CORIPOL® AT				
		2,50	0,975	CORIPOL® UFB-A				
		2,50	0,975	CORIPOL® PURE V				
		1,00	0,390	INVADERM® AL LIQ			15	
		5,00	1,950	MAGNOPAL® PGN-A			15	
		9,00	3,510	VEGTAN® M			15	
		10,00	3,900	TANIGAN® LFO LIQ				
		9,00	3,510	VEGTAN® M			180	
				IN THE MORNING次日				
		200,00	78,000	Water水				in the drum 45°C内温
		1,25	0,488	Formic acid甲酸			30	
		1,25	0,488	Formic acid甲酸			30	pH:3,9
		1,00	0,390	Formic acid甲酸			50	pH:3,6
Drain								
		150,00	58,500	Water水	55			in the drum 45°C内温
		3,00	1,170	CORIPOL® UFB-A				
		3,00	1,170	CORIPOL® PURE V			60	pH:3,8
		0,50	0,195	Formic acid甲酸			10	
		1,00	0,390	Formic acid甲酸			60	pH:3,2
Drain								
		200,00	78,000	Water水	20		10	
Drain								
		150	58,500	Water水	30			
		0,50	0,195	BORRON® ST				
		0,50	0,195	Formic acid甲酸			10	
		0,50	0,195	SELLA® Fix E			30	pH:3
Drain								

Mechanical Operation:	Process Information:
	Running Time: 10 hrs 45 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical