

Wet End - Process Formulation (RETAN)



N°25 MARZIALE we.xlsx

Date:	3-Dec-2025
Technician:	Vitalini
Score:	Select Score
Trial - N°:	
Color:	TPX 18-1448
Piece count:	8 1/2
Substance:	1,20 mm
Weight:	39,300 kg
Drum - N°:	

Company:	FASHION F-W 27/28 ARTICLE
Type of Leather:	Select Article
Aim of Trial:	N° 25 MARZIALE
Project - N°:	
Material:	X-tan
% refer to:	Shaved削匀重

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00	78,600	Water水	30		30	
Drain								
		50,00	19,650	Water水	30			
		5,00	1,965	LEVOTAN® RP			20	
		1,00	0,393	Provol 100				
		2,00	0,786	CORIPOL® PURE LW			20	
		10,00	3,930	TANIGAN® BNO LIQ			20	
		2,00	0,786	BAYKANOL® PR-A				
		1,50	0,590	SELLA® Fast Red A				
		1,50	0,590	SELLA® Fast Orange A			40	
		4,50		CORIPOL® AT				
		4,50	1,769	CORIPOL® PURE LW				
		1,50		Provol 100				
		1,00	0,393	INVADERM® AL LIQ			15	
		5,00	1,965	LEVOTAN® RP			15	
		9,00	3,537	VEGTAN® M			15	
		10,00	3,930	TANIGAN® BNO LIQ				
		9,00	3,537	VEGTAN® M			15	
		15,00	5,895	SELLASOL® FTF				
		9,00	3,537	VEGTAN® M			240	AUTOMATIC O/N自动过夜
				IN THE MORNING次日				
		200,00	78,600	Water水	55			in the drum 45°C内温
		1,25	0,491	Formic acid甲酸			30	
		1,25	0,491	Formic acid甲酸			30	pH: 3,7
		0,50	0,197	Formic acid甲酸			50	pH: 3,6
Drain								
		200,00	78,600	Water水	45		10	
Drain								
		150,00	58,950	Water水	50			in the drum 45°C内温
		1,00	0,393	INVADERM® AL LIQ				
		1,50	0,590	Provol 100				
		4,50	1,769	CORIPOL® AT				
		4,50	1,769	CORIPOL® PURE LW			60	pH: 3,8
		0,50	0,197	Formic acid甲酸			10	
		1,00	0,393	Formic acid甲酸			60	pH: 3,3
Drain								
		200,00	78,600	Water水	20		10	
Drain								
		150,00	58,950	Water水	30			
		0,50	0,197	Oxalic acid草酸				
		1,00	0,393	BORRON® ST			30	pH: 3,2
		0,20	0,079	SELLA® Fix HPF conc		01:10	10	
		0,20	0,079	SELLA® Fix HPF conc		01:10	20	
Drain								

Mechanical Operation:	Process Information:
	Running Time: 12 hrs 30 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical